

# MY 05059 IJM Plantations Berhad Audit Summary Report

Organization:	IJM Plantations Berhad						
Address:	Wisma IJM Plantations, Lot 1, Jalan Bandar Utama, Mile 6, Jalan Utara 90000 Sandakan, Sabah, Malaysia						
Standard(s):	<ol> <li>MS2530-3 : General Principles for Oil Palm Plantations and Organized Smallholders</li> <li>Ms2530-4 : General Principles for Palm Oil Mills</li> </ol>		MALAYSIA				
Representative:	Adeline Choy (Manager (Sustain	nability)					
Site(s) audited:	Operating Units Name	Date(s)	of audit(s):	5 <sup>th</sup> – 8 <sup>th</sup> June 2018			
	<u>Estates</u>						
	Minat Teguh Estate						
	Excellence Challenger 1 (EC 1)						
	Excellence Challenger 2 (EC2)						
	Mills						
	Minat Teguh Palm Oil Mill						
	Sabang 1 Palm Oil Mill						
Visit Type:	MSPO Audit Stage 2	Type of assessr	certification nent	Main Audit			
Lead auditor:	Dickens Mambu (DM) (LA)	Additior member Audit M		Abdul Khalik Arbi (AK) (AM) James Ong (JO) (AM)			

This report is confidential and distribution is limited to the audit team, client representative and the SGS office.

# 1. Audit objectives

The objectives of this audit were:

- to confirm that the management system conforms with all the requirements of the audit standard;
- to confirm that the organization has effectively implemented the planned management system;
- to confirm that the management system is capable of achieving the organization's policy objectives.

# 2. Scope of certification

Production of FFB for Plantations and Processing of CPO and Palm Kernel for Mill in compliance to the MSPO Certification Standard MS2530-3:2013 Part 3 : General Principles for Oil Palm Plantations and Organized Smallholders & MS2530-4:2013 Part 4 : General Principles for Palm Oil Mills

Validation of processes for production and service provision

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Has this scope been amended as a result of this audit?	🗖 Yes	🗹 No
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This is a multi-site audit and an Appendix listing all relevant sites and/or remote	Ves	🗆 No
locations has been established (attached) and agreed with the client	100	

The audit team conducted a process-based audit focusing on significant aspects/risks/objectives required by the standard(s). The audit methods used were interviews, observation of activities and review of documentation and records.

The structure of the audit was in accordance with the audit plan and audit planning matrix included as annexes to this summary report.

The audit team concludes that the organization  $\square$  has  $\square$  has not established and maintained its management system in line with the requirements of the standard and demonstrated the ability of the system to systematically achieve agreed requirements for products or services within the scope and the organization's policy and objectives.

Number of nonconformities identified: 6 Major 2 Minor

Therefore the audit team recommends that, based on the results of this audit and the system's demonstrated state of development and maturity, management system certification be:

Granted / Continued / Withheld / Suspended until satisfactory corrective action is completed.

# 3. Current audit findings and conclusions

## 4. Previous Audit Results

The results of the last audit of this system have been reviewed, in particular to assure appropriate correction and corrective action has been implemented to address any nonconformity identified. This review has concluded that:

Any nonconformity identified during previous audits has been corrected and the corrective action continues to be effective.

The management system has not adequately addressed nonconformity identified during previous audit activities and the specific issue has been re-defined in the nonconformity section of this report.

# 5. Audit Findings

The audit team conducted a process-based audit focusing on significant aspects/risks/objectives. The audit methods used were interviews, observation of activities and review of documentation and records.

The management system documentation demonstrated conformity with the requirements	🛛 Yes	🗌 No
of the audit standard and provided sufficient structure to support implementation and		
maintenance of the management system.		
The organization has demonstrated effective implementation and maintenance /	🛛 Yes	🗌 No
improvement of its management system.		

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The organization has demonstrated the establishment and tracking of appropriate performance objectives and targets and monitored progress towards their achieve		🛛 Yes	🗌 No
The internal audit program has been fully implemented and demonstrates effective as a tool for maintaining and improving the management system.	eness	🛛 Yes	🗌 No
The management review process demonstrated capability to ensure the continuing suitability, adequacy and effectiveness of the management system.	g	🛛 Yes	🗌 No
Throughout the audit process, the management system demonstrated overall conformance with the requirements of the audit standard.		🛛 Yes	🗌 No
Certification claims are accurate and in accordance with SGS guidance	□N/A	🛛 Yes	🗌 No

# 6. Significant Audit Trails Followed

The specific processes, activities and functions reviewed are detailed in the Audit Plan. In performing the audit, various audit trails and linkages were developed, including the following primary audit trails, followed throughout:

Organi	ization:		IJM Pla	ntations Berhad						
Addres	SS:		Head Office Wisma IJM Plantations, Lot 1, Jalan Bandar Utama, Mile 6, Jalan Utara 90000 Sandakan, Sabah, Malaysia							
				Contact Person: Adeline Choy Manager Sustainability, IJM Plantation Berhad						
1			Email : 🤇	<u>choywf@ijm.com</u>						
				089-667721 Ext: 351 6089-67364						
MPOB	License N	lo.:	Excellend	ce Challenger 1Estate: 503843202000				31 <sup>st</sup> .	January 20	19
1			Excellend	ce Challenger 2 Estate: 503948002000	31 <sup>st</sup> May 201			•		
			Minat Te	guh Palm Oil Mill : 503312102000	Exp	oiry date:		30 <sup>th</sup> /	April 2019	
Scope	of Activity	y:	1. Menjua	al dan mengalih (FFB, PK, CPO, SPO)						
			2. Memb	eli dan mengalih (FFB, CPO)						
			3. Menyir	mpan (PK, CPO, SPO)						
			4. Mengil	lang (FFB)						
Visit N	umber:		02		Act	ual Visit D	ate:	5 <sup>th</sup> -8	<sup>th</sup> June 20	18
Visit D	ue by Dat	e:	Nil		For	auditor in	formati	on on	ly	
Lead /	Auditor:		Dickens	Mambu (DM)						
Team	Member(	(s):	Abdul K	halik Bin Arbi (AK) and James Ong (JO)						
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Additional	Afiq Othman (Training Auditor) (AO)
Attendees and	Jeffery Ridu (Training Auditor) (JR)
Roles	
Standard(s):	1.MSPO MS2530-3:2013 Part 3: General Principles for Oil Palm Plantations and Organized Smallholders
	2.MSPO MS2530-4:2013 Part 4 :General Principles for Palm Oil Mills
Audit Language:	English & Malay
Audit Scope:	1. The audit covered five (5) site performing the following scope:
	Operations, comprising of plantation management systems, production of Fresh Fruit bunches (FFB), Production of Crude Palm Oil (CPO), documentation and field / Mill Assessment.
	2.The audit covered all the MS2530-3:2013 Part 3 : General Principles for Oil Palm Plantations and Organized Smallholders & MS 2530 -4:2013 Part 4 : General Principles for Palm Oil Mills
	requirements with no permissible exclusion of clause in compliance to the MSPO Certification Standard

Date	Time	Auditor	Organisational and Functional Units/ Processes and Activities	Key Contact
4th	PM	DM, AK & JR	Flight Kuching- KK- Sandakan	IJM Sustaianability
June 2018			Arrive Sandakan :TBA	Manager
		JO & AO	Flight KL- Sandakan	
			Arrive Sandakan :TBA	
			TEAM 1 ITENERY	
5 <sup>th</sup> June		AK , JO, AO	Sabang Palm Oil Mill	
2018		TEAM 1	MS 2530-4-2013 Part 4	
				Mill Personnel
	6.30 am		Breakfast	
	7.00		Depart to Sugut	
	11.00		Arrive Sabang Palm Oil Mill	
	11.15		Opening Meeting and Audit Process (Site visit /	
			Document review)	
			Principle 1: Management commitment     and	
			responsibility	
			Principle 2: Transparency	

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-				
			<ul> <li>Principle 3: Compliance to legal</li> </ul>	
			requirements	
			<ul> <li>Principle 4: Social responsibility, health, safety and employment condition</li> </ul>	
			Principle 5: Environment, natural	
			resources, biodiversity and ecosystem	
			services	
			Principle 6: Best practices	
	12.30pm		Lunch	
	1,00 pm		Continue Audit Process	
			(Document review, Policies, local law	
			compliances, deduction and pay slip, Safety and	
			health procedures, environment procedure,	
			minimum wages monitoring, social benefits and	
			any relevant document according to MS)	
	5.00pm		Closing & Discussion	
	6.00pm	I	End of day 1 (Staying at IJM Guesthouse)	
th	2.2.5 <b>P</b>			
6 <sup>th</sup> June		AK , JO & AO	Excellent Challenger 1 Estate	
2018		TEAM 1	MS 2530-3-2013 Part 3	
I		1		1
	8.00		Breakfast	Estate Personnel
	8.00 8.30		Breakfast Opening Meeting	Estate Personnel
			Breakfast Opening Meeting Audit Process (Site visit and Document review)	Estate Personnel
	8.30		Opening Meeting Audit Process (Site visit and Document review)	Estate Personnel
	8.30		Opening Meeting	Estate Personnel
	8.30		Opening Meeting Audit Process (Site visit and Document review) • Principle 1: Management commitment	Estate Personnel
	8.30		Opening Meeting Audit Process (Site visit and Document review) • Principle 1: Management commitment and	Estate Personnel
	8.30		Opening Meeting Audit Process (Site visit and Document review) <ul> <li>Principle 1: Management commitment and responsibility</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health,</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> </ul>	Estate Personnel
	8.30		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> </ul>	Estate Personnel
	8.30 8.45		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> <li>Principle 7 : New Planting</li> </ul>	Estate Personnel
	8.30 8.45 12.30pm		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> <li>Principle 7 : New Planting</li> </ul>	Estate Personnel
	8.30 8.45		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> <li>Principle 7 : New Planting</li> <li>Lunch</li> <li>Continue Audit Process</li> </ul>	Estate Personnel
	8.30 8.45 12.30pm		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> <li>Principle 7 : New Planting</li> <li>Lunch</li> <li>Continue Audit Process</li> <li>(Document review, Policies, local law</li> </ul>	
	8.30 8.45 12.30pm		<ul> <li>Opening Meeting</li> <li>Audit Process (Site visit and Document review)</li> <li>Principle 1: Management commitment and responsibility</li> <li>Principle 2: Transparency</li> <li>Principle 3: Compliance to legal requirements</li> <li>Principle 4: Social responsibility, health, safety and employment condition</li> <li>Principle 5: Environment, natural resources, biodiversity and ecosystem services</li> <li>Principle 6: Best practices</li> <li>Principle 7 : New Planting</li> <li>Lunch</li> <li>Continue Audit Process</li> </ul>	

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	5.00 pm 6.00pm		minimum wages monitoring, social benefits) Closing & Discussion End of Day 2	
7 <sup>th</sup> June 2018		AK , JO & AO TEAM 1	Excellent Challenger 2 Estate MS 2530-3-2013 Part 3	
	8.00 8.30 8.45		Breakfast Opening Meeting Audit Process (Site visit & Document Review)	Estate Personnel

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		1						
				<ul> <li>Principle 1: Manage and responsibility</li> </ul>	gement comr	nitment		
				<ul> <li>Principle 2: Transp</li> </ul>	parency			
				Principle 3: Compl	iance to lega	al		
				requirements	-			
				<ul> <li>Principle 4: Social health,</li> </ul>	responsibilit	у,		
				safety and empl	oyment conc	dition		
				<ul> <li>Principle 5: Enviro</li> </ul>	nment, natu	ral		
				resources, biodi ecosystem	versity and			
				services				
				<ul> <li>Principle 6: Best p</li> </ul>	ractices			
				Principle 7 : New I				
					-			
	12.30pm			Lunch				
	1.00pm			Continue Audit Process				
				(Document review, Polic				
				compliances,deduction a and	ind pay slip,	Safety		
				health procedures, envir	onment proc	edure,		
				minimum wages monitor	ing, social be	enefits)		
	5.00 pm							
	6.00pm	l		Closing & Discussion				
				End of Day 3				
oth :								
8 <sup>th</sup> June		AK, JO						
2018	9 00 om	TEAM 1		Breakfast			Estate Perso	
I	8.00 am	I	I	σιτανιαδι				
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	8.30		Auditor Discussion & Preparing Audit Closing	
			Audit Closing (Sugut Area)	
	10.00		Lunch	
	11.30		Depart to Sandakan (4 hour journey) /	
	12.00pm		Sandakan Airport	
8 <sup>th</sup> June		JO & AO	Sandakan – KL	
2018			Flight : TBA	
			TEAM 2 (Sandakan Area)	
5 <sup>th</sup> June		DM & JR	Minat Teguh Estate	Estate Personell
-6 <sup>th</sup>				
June			MS 2530-3-2013 Part 3	
	7.00 am		Depart To Minat Teguh Estate	
	8.00		Breakfast	
	8.30		Opening Meeting	
			Audit Process (Site visit and Document	
	8.45		review)	
			Principle 1: Management commitment and	
			responsibility	
			Principle 2:	
			Transparency	
			Principle 3: Compliance to legal requirements	
			Principle 4: Social responsibility, health, safety	
			and employment condition	
			Principle 5: Environment, natural resources,	
			biodiversity and ecosystem services	
			Principle 6: Best	
			practices	
			Principle 7: New	
			Planting	

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12.00pm	Lunch	
1.00	Continue Audit Process (Document review, Policies, local law compliances,deduction and pay slip, Safety and	
	health procedures, environment procedure, minimum wages monitoring, social benefits)	

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	5.00pm		Closing & Discussion	
			Audit End (Going back to Sandakan)	
7 <sup>th</sup> June		DM & JR	Minat Teguh Palm Oil Mill	Mill Personell
-8 <sup>th</sup> June			MS 2530-4-2013 Part 4	
2018				
	7.00 am		Depart to Minat Teguh Palm Mill	
	8.30		Opening Meeting	
	8.45		Audit Process (Site visit and Document review)	
			Principle 1: Management commitment and	
			responsibility	
			Principle 2: Transparency	
			Principle 3: Compliance to legal requirements	
			Principle 4: Social responsibility, health, safety	
			and employment condition	
			Principle 5: Environment, natural resources,	
			biodiversity and ecosystem services	
			Principle 6: Best practices	
	12.00		Principle 7 : New Planting	
	pm		Lunch	
	1.00		Continue Audit Process	
	1.00		(Document review, Policies, local law	
			compliances,deduction and pay slip, Safety and	
			health procedures, environment procedure,	
			minimum wages monitoring, social benefits)	
	4.00			
	5.00pm		Closing & Discussion	
th	•		Audit End (Going back to Sandakan)	
9 <sup>th</sup> June		DM, JR & AK	Sandakan-KK- Kuching	
			Flight : TBA	

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# Location and Maps

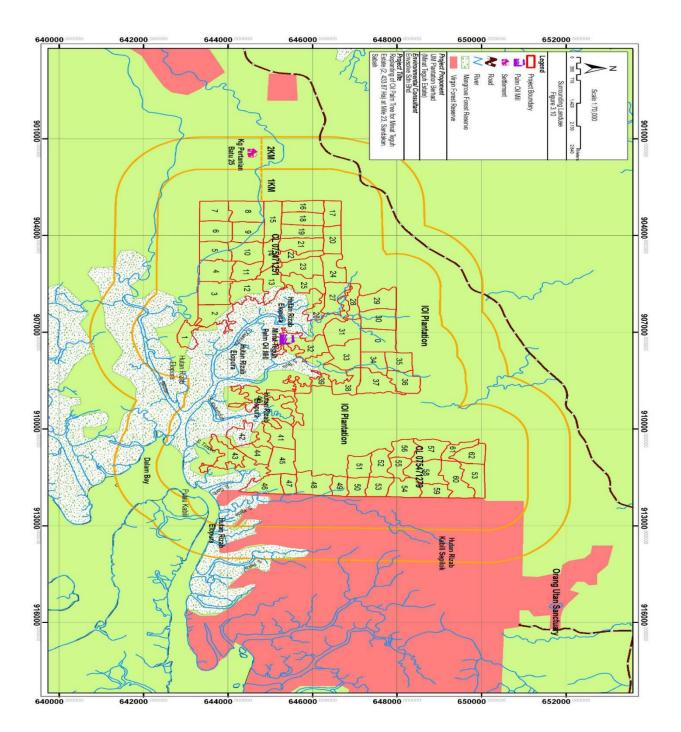
Location of Minat Teguh Palm Oil Mill and Estate referred to **Figure 1** whereby for Sabang 1 Palm Oil Mill, Excellent Challenger 1 and Excellent Challenger 2 are referred to **Figure 2**.

	Mill/Supply Base	Longitude	Latitude
1	Sabang 1 Palm Oil Mill	E 117° 31' 45.112"	N 6° 14' 00.985"
2	Excellent Challenger 1 Estate	E 117° 29' 27.42"	N 6° 18' 27.54"
3	Excellent Challenger 2 Estate	E 117º 27' 38.33"	N 6º 20' 7.38"
4	Minat Teguh Estate	E 117°52'9.59"	N 5°49'54.43"
5	Minat Teguh Palm Oil Mill	E 117°52'11.97"	N 5°49'10.31"

# Table 1: Mill and Supply Base GPS Location

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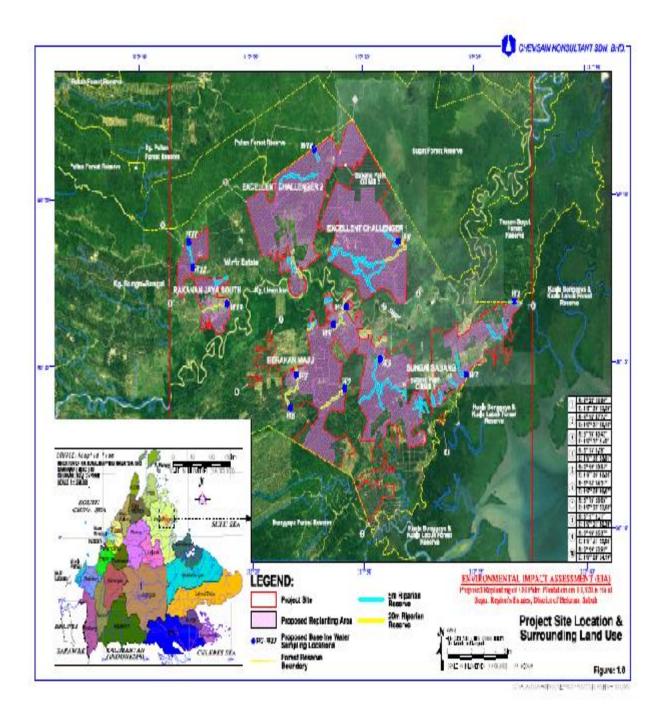


# Figure 1: Location Map for IJM Plantation Berhad (Sandakan, Sabah)

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Figure 2: Location of Sabang 1 Palm Oil and Excellent Challenger 1 Estate & Excellent Challenger 2 Estate



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## Description of Supply Base and Mill Processing Capacity

The FFB are sourced from their supply base estates which are directly managed by **IJM Plantations Berhad** (Sandakan and Sugut) and also from their external supplier. The actual crop yield from each estate is listed in **Table 2** below.

## Table 2: Fresh Fruit Bunches (FFB) Production

No.	Operating Unit	Actual(FY2017/18)	Budget(FY2018/19)
1	Minat Teguh	34,598.23	25,200
2	Sijas	8,086.56	11,700
3	Rakanan Jaya South	16,375.39	16,900
4	Rakanan Jaya North	89,075.04	90,900
5	Excellent Challenger 1	54,794.01	71,800
6	Excellent Challenger 2	48,669.73	61,100
7	Berakan Maju	52,740.39	54,500
8	Sungai Sabang	67,897.98	73,800

## Table 3: Actual and Projected Mill Processing Data (Crude Palm Oil)

No.	Operating Unit	Actual(FY2017/18)	Budget(FY2018/19)
1	Minat Teguh POM	13,035.53	12,423
2	Sabang Palm Oil Mill 1	57,861.84	60,906
3	Sabang Palm Oil Mill 2	31,029.44	36,675

## Table 4: Actual & Budget Production for Palm Oil Mill (Palm Kernel)

No.	Operating Unit	Actual(FY2017/18)	Budget(FY2018/19)
1	Minat Teguh POM	3,176.03	3,075
2	Sabang Palm Oil Mill 1	15,278.92	14,055
3	Sabang Palm Oil Mill 2	8,313.96	8,947

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# Area of Statement

The areas of supplying estates for this operating unit are listed in **Table 5**. Details of production area (mature/immature) are also listed.

	Plantation Area (Ha)							
Estate	Title Area	Immature	Production	Conservation	НСУ	*Others		
Minat Teguh Estate	2,837.54	443.28	1,873.18	13.00	0.00	508.08		
Sijas Estate	1,011.00	336.02	558.98	0.00	2.00	114.00		
Rakanan Jaya South Estate	967.63	0.00	767.31	90.03	0.00	110.29		
Rakanan Jaya North Estate	3,951.22	0.00	3,627.83	0.00	18.77	304.62		
Excellent Challenger 1 Estate	3,506.19	0.00	3,391.00	0.00	0.00	115.19		
Excellent Challenger 2 Estate	3,002.04	0.00	2,736.34	0.00	0.76	264.94		
Berakan Maju Estate	3,010.46	0.00	2,476.98	0.00	88.44	445.04		
Sg. Sabang Estate	4,659.14	0.00	3,280.74	5.00	491.64	881.76		

## Table 5: Area Statement of the Supplying Estates

\*Others: Transmission tower, Line site, rivers, water catchment area, office building, etc

# Stakeholder Consultation and List of Stakeholders Contacted

A public announcement was made 30 days prior to the audit, https://www.sgs.com/en/certified-clients-and-products/fcm/malaysia/Ijm-plantations-berhad

Stakeholder consultation took place in the form of interviews. Due to this is the main assessment, meetings with workers were held in their respective premises within and near the estates and mill. In all the interviews and meetings the purpose of the audit was clarified at the outset followed by an evaluation of the relationship between the stakeholder and the company before discussions proceeded in accordance with relevant MSPO principles, criteria and indicators. See **Appendix 2** for stakeholder's details and comments.

# Comment on MS2530-3 Compliance Status:

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Comment on Pr	inciplo 1	Policy on Implementation of MSPO				
Comment on Pr		Policy on Implementation of MSPO Excellent Challenger I & 2 Estates	(FC 1 & F	(C 2)		
		IJM Plantation Berhad has establish			able palm	oil
		production. The statement is evide				
		Towards Sustainability".				
		The policy has been signed by Mr. Jo Plantations Berhad on 9 Aug 2010.	oseph Tek,	Managing D	irector of I	JM
		Currently IJM Plantations Bhd in the 'Sustainability Policy' which will be Group. The version of the policy will by the Chief Executive Director & Mar	applicable be June 2	e for all IJN 018 and will	l Plantatio	ons
		EC 1 Estate Also sighted record from morning mu on the implementation of MSPO in E				ned
		Minat Teguh Estate IJM Plantation Berhad has establish production. The statement is evide Towards Sustainability".			•	
		The policy has been signed by Mr. Jo Plantations Berhad on 9 Aug 2010. A Sustainability Policy but yet to be si Managing Director by June 2018. After approval & signed by MD will the IJM.	n update ha	as been done hief Executiv	e with the t ve Directo	title r &
		EC I Estate Sighted audit plan established fro available audit plan was for the mo Internal Audit Manual established, t identified internal auditors at least on be conducted in October 2018.	nth of Octo	ober 2017. E ng unit will b	Based on e audited	the by
		All the internal auditors have been tra Excellence System.	ained by co	nsultant nam	nely Biz	
		Noted that the Internal Audit has been the appointed Internal Auditors. Bas audit team observed that several NCs of the NCs has been addressed by the Report that is dated 4 <sup>th</sup> November 2 auditor during the audit.	ed on the i s has been ne compan	nternal audit identified. Th y within the I	records, ne root cau nternal Au	the use udit
		Sampled NC 2 from internal audit find safety aspect for manuring activity ar		-	wareness	on
		Further verified the training conductor Penggunaan PPE & Cara Pembajaa				
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interviewed manurers, the interviewees managed to demonstrate proper way of using PPE.
<b>EC 2 Estate</b> Sighted audit plan established from the documentation. The latest available audit plan was for the month of October 2017. Based on the Internal Audit Manual established, the operating unit will be audited by identified internal auditors at least once a year. The next internal audit will be conducted in October 2018.
All the internal auditors have been trained by consultant namely Biz Excellence System.
Noted that the Internal Audit has been conducted on 13 <sup>th</sup> October 2018 by the appointed Internal Auditors. Based on the internal audit records, the audit team observed that several NCs has been identified. The root cause of the NCs has been addressed by the company within the Internal Audit Report that is dated 20 <sup>th</sup> October 2017 and has been presented to the auditor during the audit.
Sampled NC: 1 Regarding training program for 2017 was not available.
Further verified the training program for 2018 was made available and trainings have been conducted as per program.
Minat Teguh Estate IJM Plantation has a plan to conduct internal audit covering MSPO requirements once a year in future. The audit will be conducted by Sustainability Team. The team is evidence in Sustainability Management Team for Minat Teguh Estate organization chart.
Based on records, the audit team notes that the company has established proper internal audit plan that is found to be covering all operations within the estates. The audit team notes that the Internal Audit has been conducted on 29 January 2018 by the appointed Internal Auditors. Based on the internal audit records, the audit team observed that 11 NCs has been identified. The root cause of the NCs has been addressed by the company within the Internal Audit Report that is dated before within Feb & March 2018 and has been presented to the auditor during the audit. Only 1 remains on the construction of chemical store supposed to be completed by 30/4/2018 but still ongoing. Expected to complete by June 2018.
Management Review – <u>EC I Estate</u> Internal Audit has been reviewed during the Management Review Meeting on 17 <sup>th</sup> October 2017 and has been attended by the top management of the estate. Among issues discussed is internal audit report following the audit conducted on 11 <sup>th</sup> October 2017 pertaining to issues such as continuous suitability, adequacy and effectiveness of the requirements for

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effective implementation of MSPO and decide on any changes, improvement and modification. The meeting minute was later verified by the Estate Manager, Mr. Janai Bin Ahmad.

# EC 2 Estate

Internal Audit has been reviewed during the Management Review Meeting on 25<sup>th</sup> October 2017 and has been attended by the top management of the estate. Among issues discussed is internal audit report following the audit conducted on 13<sup>th</sup> October 2017 pertaining to issues such as continuous suitability, adequacy and effectiveness of the requirements for effective implementation of MSPO and decide on any changes, improvement and modification. The meeting minute was later verified by the Estate Manager, Mr. Lee Wei Ming.

## Minat Teguh Estate

Internal Audit has been reviewed during the Management Review Meeting on 2 February 2018 and has been attended by the top management of the estate. Among issues discussed is internal audit report following the audit conducted on 29 January 2018; pertaining to issues such as continuous suitability, adequacy and effectiveness of the requirements for effective implementation of MSPO and decide on any changes, improvement and modification.

Integrated Management Review Procedures Doc No. GP-03 dated 1 July 2014.

## EC I Estate

The estate has established action plan for continual improvement on social, safety and health and environmental impact of the company.

Action plan evidence during the audit is as below:

- a. Social Impact Assessment (SIA) Mitigation Plan
  - Noise and dust from transporting activity
  - Impacts to water quality
  - Traffic and road safety
  - Illegal animal hunting
  - Employment activities
  - Infrastructure development
  - Improvement in social networks with neighboring stakeholders.
- b. HIRARC (updated 26th January 2018)
  - Introduction
  - Risk assessment
  - Control Measures
- c. Environmental Improvement Plan 2018
  - Identification of slope area
    - EIA consultant appointment and completion
  - Establishing Water Management Plan

## EC 2 Estate

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			e has established action pla		•		
			ety and health and environr			mpany.	
		-	n evidence during the audit				
		d. So	ocial Impact Assessment (S	, 0			
		-	Noise and dust from trans	sporting ac	ctivity		
		-	Impacts to water quality				
		-	Traffic and road safety				
		-	Illegal animal hunting				
		-	Employment activities				
		-	Infrastructure developme				
		-	Improvement in social ne stakeholders.	tworks wit	h neighbourir	ng	
		e. H	IRARC (dated September 2	015)			
		-	Introduction				
		-	Risk assessment				
		-	Control Measures				
		f. E	nvironmental Improvement	Plan 2018			
		-	Identification of slope are	а			
		-	EIA consultant appointme	ent and co	mpletion		
		-	Establishing Water Mana	gement Pl	an		
		Minat Teg	uh Estate				
			e has established action   fety and health and environr				ton
		Action pla	n evidence during the audit	is as below	W:		
		a. Se	ocial Impact Assessment (S	SIA)			
		F	Report of Social Impact Ass	essment d	ated 31/1/20	18.	
		b. H	IRARC (Reviewed 1/3/2018	3)			
		0	Covers 13 processes/Location	ons.			
		c. El	nvironmental Impact Assess lantation Final Report March	sment for F			
		d. E	nvironmental Monitoring & 0 eference CK/M0411/810-1/	Compliance	e Audit Repo		
			nvironmental Management			8)	
			nvironmental Improvement	,		~)	
Comment on Princip	ole 2	Transpare	ency of documents relevant	to MSPO r	equirements		
		EC   &2 E					
			e EC I and 2 have indicated				
			ation requested by stakehold		•	ed in <b>Soc</b>	cial
			Guidelines (IJMP/SOP/Sounds include :	cial/ver01	, 1/11/14)		
			in rights policy				
		2.0 Defini	tions				
		3.0 Comn	nunication Mechanism				
						1	1.
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	<ul> <li>3.1 appointment of Stakeholder communicator</li> <li>3.2 suggestion / Comment/ Feedback</li> <li>3.3 Request for information</li> <li>3.4 Complaint or dispute (Internal)</li> <li>Confidential and Privacy</li> <li>Investigation process</li> </ul>
	<ul> <li>Complaint</li> <li>Grievance</li> <li>JCC Meeting</li> <li>Dispute Handling Mechanism</li> </ul>
d	During stakeholder consultation all records of request are recorded in the ocument: SBPOM1-SSB-BM-EC 1. Since the stakeholder was onducted at the mill the mill document was used.
	<ul> <li>for non-stakeholder request and complaints, the request are filed in the uggestion and complaint file. The following forms are provided :</li> <li>1) Borang Aduan IJMP-CP-200a</li> <li>2) For komen, maklum balas, cadangan another specific form is provided</li> </ul>
Т	<ul> <li>he estate and the mill has the following flow chart.</li> <li>1) Grievance procedure</li> <li>2) Communication procedure that include : suggestion , complaint or dispute and Request for information</li> </ul>
ļ ij	for request for information, every request can use the form or email to mplt@ijm.com and the assigned person-in-charge will reply within seven 7 ) days .
A	s to date , no request for information received by EC I or EC 2
T	<b>linat Teguh Estate</b> The estate management will communicate all information requested by elevant stakeholders to the Plantation Manager.
P w to n 1	<b><u>CI&amp;2Estates</u></b> Procedures has been established for consultation and communication with the relevant stakeholders. The estate has indicated their commitment o communicate all information requested by stakeholders as clearly mentioned in Social Manual & Guidelines (IJMP/SOP/Social/ver01, /11/14)
1 2 3	The contents include :         .0       Human rights policy         .0       Definitions         .0       Communication Mechanism
3	<ul> <li>.1 appointment of Stakeholder communicator</li> <li>.2 suggestion / Comment/ Feedback</li> <li>.3 Request for information</li> <li>.4 Complaint or dispute (Internal)</li> <li>Confidential and Privacy</li> </ul>
-	Confidential and Privacy Investigation process

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- Complaint
- Grievance 4.0 JCC Meeting
5.0 Dispute Handling Mechanism
Minat Teguh Estate The company has established a procedure for consultation and communication with the relevant stakeholders as evident in the Grievance Mechanism flowchart. Doc: IJMP/SOP/Social/ver01 dated 1/11/2014.
<u>EC I &amp;2I Estates</u> The estate will deliver to Sabang POM 1 (SBPOM I). It will only deliver to Sabang POM 2 when SBPOM 1 is under inspection.
<ul> <li>Delivery of FFB from estate will be accompanied with FFB Despatch</li> <li>Chit which includes information of: <ul> <li>a. Division &amp; Block No. : Lot 61 , Block 26</li> <li>b. Date of delivery : 30/5/18</li> <li>c. Drivers Name</li> </ul> </li> </ul>
The total bunches is recorded in the digital recording system, PMMP (Plantation Micro Macro programme) . Based on the RAMCO & FMS recording system , the number of bunches recorded in 749 bunches (refer to the Doc ref No: 53656, 53657, 53906 and 53908)
The mill will provide the weight , 5880 kg
Once received the estate will check and record it in the 'Transporting FFB Tonnage' book, Div. C.
Minat Teguh Estate The estate will only deliver to Minat Teguh POM. The traceability will only be conducted at the mill.
<ul> <li>Delivery of FFB from estate will be accompanied with FFB Delivery Chit which includes information of:</li> <li>a. Serial No.</li> <li>b. Field No.</li> <li>c. Total Bunches Quantity</li> <li>d. Drivers Name</li> <li>e. Vehicle No.</li> </ul>
<b>Major 1 : 4.2.2.3</b> List of stakeholders, records of all consultation and communication and records of action taken in response to input from stakeholders not properly maintained and updated.
<u>Minat Teguh Estate</u> List of stakeholders is available in the Social impact Assessment Report which includes village, government bodies and plantation companies.

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loh nº:	MY05059	Report date:				Main	Visit nº.	1
				Barang Kawalan Berjad 10740 (Valid until 5 Au	•	ei, Petrol)		
				ase title area : CL07547				
				se title area : CL07547	-	,		
			i. Land T					
				perating in compliance with the second se			al, state,	
			Minat Teguh Es	tate				
				idity until 31 <sup>st</sup> Decembe				
			-	ense ID: BLN/2016/131				
				Shop Trading License:				
				ial Number: 11(1016)S idity until 22 <sup>nd</sup> August 2				
				Deduction Permit:				
				id until 31 <sup>st</sup> July 2018				
			- Lice	ense Number JTK.H.SD	0K.600-4/	1/1/01261/0	08019	
				e for hiring foreign worke				
				idity until 6 <sup>th</sup> November				
			npressor Permit: registration number SE	3 PMT 13	114			
			il 31 <sup>st</sup> January 2019)					
				B Production and transp	ortation:	5038432020	00 (Valid	
			d. MPOB					
			e for Managing Plantatic until 31 <sup>st</sup> Dec 2018 is a		No. R24636/	'97 with th	ne	
				10760 (Valid until 30 <sup>th</sup> J		•		
			b. Permit	Barang Kawalan Berjad	lual (Dies	el, Petrol)		
				1: 3506.19 Ha				
				al: 6,364.5 Ha	- —,			
				tles (Combine EC1 & E	-			
				perating in compliance w ified international laws a			al, state,	
			EC I & 2 Estate	<u>es</u>				
Comm	ent on Pri	nciple 3	Regulatory requ	uirements –				
				e Department (Minat To habilitation Centre)	egun esta	ale boundary	with Sep	liok
			,	al Sdn Bhd (Replanting			with Son	ilok
			, .	satu Perdana (FFB Trar	• •	)		
				keholders not within the				
			related governm	nent agencies are not ir	cluded ir	the list.		



		- S 010785 (Valid until 7 A	10 2010			
			0 /	No P17007/	03 with th	
		validity until 31 Dec 2018 is a		INU. IK 1 / 921/	ฮอ พแก เก	e
		1. MPOB Licenses:				
		FFB Production: 503312102000 (Vali	d until 30 A	Apr 2019)		
		EC I & EC 2 EstatesTotal land title for EC1 was noted reflectiveTitles area. It explained by the Sustainand EC2 share land titles. EC1 is contributed area for EC1 Estate is 32land titles from "List Of Land Titledocuments reflected the parcel numbMinat Teguh EstateThe estate has been established sinceoil palm cultivation activities diminishingThe estate is operating on valid land toCL075471251 with total title area of 2,EC I & 2 EstateThere is no issue or encumbered by ofThe estate will respond accordingMechanism should any cases arise inSustainability Team (based in HQ)customary rights.Minat Teguh EstateThere is no issues or encumbered by	ability Exe mprises of 268 Ha. Si s Sugut F er, title nur e 1993. Th ng the lanc itles CL07 678.1Ha. customary ng to th future. will be re	ecutive, Mr. Vo 3506.19 Ha ghted the su Region" documber and the nere is no eviduse rights of 5471279 and rights in the e e Complain	oon that E Where e mmary of uments. T title area. dence of t f other use destates. ts/Grievar	C1 Ise all The the ers.
		The estate will respond according to t Mechanism should any cases arise in		aints/Grievan	се	
		Sustainability Team (based in HQ) wi customary rights.	l be referre	ed for any iss	sues of	
Comment on Pri	nciple 4	Social Impact Assessment				
		Minat Teguh Estate				
		The SIA for Minat Teguh Estate was r	nade avail	able at the sit	te office T	he
		document dated 31 <sup>st</sup> January 2018 w				
		Social Impact Assessment (SIA) repo			ains the	
		followings:				
		- Introduction				
		- Site Location and Size				
		- Land Use				
		- Human Environment				
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		- List of Stakeholders Nea	rby the Site	Э		
		- Survey Methodology				
		<ul> <li>Identify Direct and Indire (negative and positive)</li> </ul>	ct Potentia	I Impacts fror	m operatio	n
		- Mitigation Plan				
		- Monitoring and Review				
		- Appendix 1: Stakeholder	s list			
		- Appendix 2 : Stakeholde		update)		
		A time table with responsibilities for has been described under Section Potential Impacts from Operation" of	the mitigat 3.1 "Ide	ting the nega	•	
		Section 3.2 "Monitoring and Review recommendations of the assessment		the actions	taken to	the
		The report showed that the social imp internally. In addition, the audit team conducted with consultation with lo Batu. Evidence of consultation in the f within the Social Impact Assessment	notes that t cal commu orm of Q &	the assessmunities i.e. K A Form is ma	ent has be g. Pertan	en ian
		The stakeholders meeting latest real attended by 21 stakeholders.	corded wa	s on: 15 <sup>th</sup> Ja	anuary 20	018
		Complaints and Grievances Minat Teguh Estate				
		Grievance Procedure is available in t No.: IJMP/SOP/Social/ver01). In ad Grievance Procedure Mechanism is a V2).	dition, the	Flow Chart	detailing	the
		Details of complaints/grievances, da been recorded in the "Complaint Rec		etails of actio	n taken h	nas
		<u>Commitment to contribute to local sum</u> <u>Minat Teguh Estate</u> The audit team notes that the ass	essment h	as been cor	-	vith
		consultation with local communities k				
	Evidence of consultation in the form of Q & A Form is made availabl within the Social Impact Assessment document. Observed that th consultation has been conducted in a way to inform them on identificatio of local development needs.				the	
		Positive impacts are in term of job en	ployment	given to the o	communiti	es.
		Employees health and safety				
		Minat Teguh Estate				.
		IJM Plantation Berhad (Minat Tegu Statement on Environmental: Occ	,			-
	Poport data:	Statement on Environmental; Occ	-	-		-
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	The estate, EC I and II have the Policy statement on 'Environmental, Occupational Safety and Health Policy' dated on 09 August 2016 signed
Comment on Principle 5	Environmental management plan EC I & 2 Estates
	The IJM grievances Procedure Document title: "Prosedur Menangani Rungutan" with Document title: IJMP/GP/Apr 12-Ver 1. Interview with the stakeholders (contractor and supplier) by the auditor found that they are unsure with the complaint form and how to fill in the form. There is stakeholders mentioned that it was the first time they saw the form during the stakeholders interview at Minat Teguh Palm Oil Mill.
	Minor 1: 4.4.2.4 Employees and the surrounding communities should be made aware that complaints or suggestions can be made any time.
	Complaint by Aina Binti Julaihi on water shortage and lamp malfunction dated 1st May 2018, was not clearly indicate either the case still going on or action had been taken to close the issue until 5th June 2018 (audit date)
	<ul> <li>However it was found that after form fill in, the follow up action / action for complaint to close issue raised was not clearly indicated. It was also noted that, the complainant acknowledgement that the issue raised was solve or action has been taken was not clearly mentioned.</li> <li>Example :</li> </ul>
	Details of complaints/grievances, date and details of action taken has been recorded in the "Complaint Record Form.
	Major 2 : 4.4.2.2 The grievances procedure are available, however finding from the complaint form that fill in by the workers, it was not clear how the issues raised has been resolve in an effective, timely and appropriate manner hence is accepted by the complainant.
	Observed that the Policy has been signed by the Chief Executive Officer & Managing Director of the company dated 01 November 2014.
	Employment conditions <u>Minat Teguh Estate</u> The policy on good social practices has been indicated in the "Human Right Policy" established by the management of Minat Teguh Estate.
	The policy is displayed in the Estate Office. The policy has been communicated to all workers through briefing session (muster ground). Training has been conducted for every new worker; in example briefing for Safety and Health Policy has been conducted on <b>28<sup>th</sup> March 2018 by Mr Hillary Nisius Giun (Minat Teguh Estate)</b>
	The policy has been signed by <b>Mr. Joseph Tek (Managing Director)</b> on 1 <sup>st</sup> December 2014.

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by Mr. Joseph Tek (CEO & Managing Director) made available during the audit and displayed at estate office.

In the ECII 'Summary conducted Training 2018' ,awareness training on environment known as 'Pelan Pengurusan Alam Sekitar ' is documented and recorded.

e.g

<u> </u>	3		
	date	Trainer	No.
			participants
	9/2/18	Div .A	Male: 3
		Trainer: Mr	Female : 11
		Johnlis Janis	
	21/2/18	Trainer: Mr	Male: 16
		Akhlos	Female : 3
		Maguru	

The Environmental Management Plan (EMP) ver 03, 1/8/17 of EC II file was sighted with 7 chapters that has relevance to the the relevant country and state environmental laws prepared by Ms Bibi Noorarlijannah , Peg. Alam Sekitar (Environmental Officer)\_ and approved by Ms Adeline Choy 1/8/17

## Minat Teguh Estate

Policy statement on environmental, occupational safety and health signed by the Managing Director of IJM Plantations Berhad dated 09 August 2010 is made available during onsite audit.

The environmental management plan version 01, April 2014 covered the management plan for different aspect such as water, soil, air, waste, biodiversity, energy management plan and environmental monitoring plan.

## Efficiency of energy use and use of renewal energy

## ECI&2Estates

Consumption of non-renewable energy are monitored yearly by establishing baseline values and trends.

This is obtained via their ISCC GHG annual submission.

The following are the records of the non-renewable energy per MT FFB usage :

EC 2	'15/16	'16/17	'17/18
Diesel *	4.33	3.49	2.09
Lub	0.14	0.17	0.19
Petrol	0.21	0.36	0.18

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SGS					
	EC 1	'15/16	'16/17	'17/18	
	Diesel *	1.26	1.19	1.34	
	Lub	0.05	0.06	0.05	
	Petrol	0.07	0.06	0.10	
	transportin FFB incom EC I has le diesel usag	g FFB to ling transp ess mecha ge he electric	the mill as ort emission anization a	the diese on. and that co	le the fuel used by contractors el usage is captured in the mill's puld be the reason for the lower d EC I is generated from the mill,
	Minat Teg The record available.			fuel, elec	tricity and energy efficiency is
	available w	hich inclu	de the acti	vities such	nt (April 2017- March 2018) is as FFB transportation, emission ad electricity.
	Electricity s Mill.	sourced fro	om the exis	sting IJM F	Plantations Minat Teguh Palm Oil
	The GHG I is 87.89 kg			eguh Esta	te from April 2017-March 2018
	identified a Environme Waste iden 1) Bio 2) Sc 3) Do 4) Sis	states nd EC 2, and docur ental Mana ntified : omass was heduled V omestic was	all wast nented in gement Pl ste e.g pro vaste / sis nate han / Sewa	e product Chapter an ( EMP uned fronc a Buangai	
	The source identified.	e of the wa	iste is mer	ntioned un	der each of the waste material
	<u>Minat Teg</u>	uh Estate			

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	All waste generated in the oil palm plantation are categorize as: biomass
\	waste, domestic waste and sewage from human activities, scheduled waste from workshop and chemical store, and the construction waste.
	All the key mitigation measures were documented in the Environmental Management Plan, Chapter 4: Waste Management Plan.
<u>ן</u> ו ר ר	Reduction of pollution and emission         EC I & 2 Estates         In EC I , all sources of pollution activities are also identified and documented in chapter 4 , Waste Management in the Environmental Management plan (EMP).         The polluting activities is stated in the various chapters of the waste generated and its polluting impact recorded such as : <ol> <li>Plan Pengurusan air</li> <li>Pelan pengurusan Udara</li> <li>Pelan Pengurusan Sisa Buangan</li> </ol>
	<ul> <li>4) Pelan pengurusan Biodiversiti</li> <li>5) Pelan Pengurusan Tenaga</li> </ul>
7	Minat Teguh Estate All polluting activities are well documented in the Environmental Management Plan document dated January 2018.
e e e e e e e e e e e e e e e e e e e	Greenhouse gas emissions assessment (April 2017- March 2018) is available which include the activities such as FFB transportation, emission from POME, fertilizer usage, pesticide and electricity.
1	Natural water resources
i 1 1 1 1 1 1 1	In the EMP, the water management plan chapter 1 was presented. it include the following topics: 1.1 air Sungai 1.2 Pengunaan domestic 1.3 Musim Kemarau 1.4 Biomas 1.5 Location 1.6 Plan tindakan Pengurusan air
	<ul> <li>a) EC 1 has just installed the water flow-meter in Jun 2018. Based on the meter reading as of the 5<sup>th</sup> june 291 m3 was released.</li> </ul>
1	No. of occupants : 198
	Amount water / day / occupant = 291 m3/ 5 days / 198 = 0.29 m3 /day / person
-	This is within EC I estimate requirement of 70 – 80 gal ( 180 – 360 lit )
	Domestic water is abstracted from a man-made catchment pond in Block 60.

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	The water is treated using the TEK-membrane system.
	The last annual treated water was analysed was in Nov-Dec 2017 at the chemsain Konsultant Sdn Bhd lab , Kota Kinabalu. Based on the report No: CK/CL405/3916B/17 the result is within the National Drinking water quality , engineering Services Division , Ministry of Health Malaysian, 2 <sup>nd</sup> version 2004 .
	<ul> <li>b) For the EIA for replanting programme on 10,320.6 ha Sugut Region Estates, Beluran , Sabah ( Scale 1:190,000 ) was sighted , the consultant has identified 10 sampling poins for the 5 estates within the IJMPB sugut Region . the map</li> </ul>
	One of the sample, W8, N 6 17' 8.21", E 117 21' 40.39" falls within the Estate audited EC 1 as an outgoing point . The parameters analysed were pH, Temp, DO, Turbidity, BOD, COD, TSS , AN and O&G.
	<ul> <li>c) In the Jadual 1.2, the estate, EC I has listed the action plan for the water management e.g point 7, the maintenance of leaking pipe and valve is the responsibility of the estate Manager.</li> <li>d) For protection of water courses and wetlands, including maintaining and restoring appropriate riparian buffer zones at or before planting or replanting, along all natural waterways within the estate , in Jadual 1.1 Pandualn Rizab sungai (DIF, 2000), if the width of the river is &gt; 3m, the riparian reserve would be 20 m.</li> </ul>
	This was sighted in Block 13 where palm were marked red and 2 palms rows are maintained. Signage's were also erected to ensure workers were aware of the buffer zone.
	Minat Teguh Estate
	Treated water was tested at least once a year. Latest report dated 28 <sup>th</sup> February 2018 indicated the treated water complied with the standard.
	Regular monitoring of water quality at the stream/river flowing through the plantation conducted every 6 months. Verified few of the environmental monitoring & compliance audit report (CK/MO411/810-1/18) dated 21 <sup>st</sup> March 2018. All parameters tested were within permissible limit.
	Rain water harvesting through is implemented at every household for domestic use.
	For the riparian reserve that has already been planted with oil palm trees, the existing oil palm retained to avoid river bank erosion. All riparian are demarcated with red paint and mapped out. No spraying is allowed at the riparian reserve. Onsite visit confirmed no spraying activities along the riparian zone.
	Natural vegetation is observed along the riparian.
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No well use in the estate.
Water reservoir is well maintain in Minat Teguh Estate
It was identified that river buffer and signboard
Status of rare, threatened or endangered species and high biodiversity value area EC I & 2 Estates IJMPB Sugut Region estate audited EC I and EC II has in their maps of planted area and the wider landscape level consideration has identified areas and boundary that borders the neighbouring Forest Reserve Paitan and Forest Reserve Sugut .
There are no high biodiversity value habitats, such as rare and threatened ecosystems, that could be significantly affected by the grower(s) activities within the estate EC I and EC II . Similarly there are no conservation status (e.g. The International Union on Conservation of Nature and Natural Resources (IUCN) status on legal protection, population status and habitat requirements of rare, threatened, or endangered species), within the estates EC I and EC I2
Minat Teguh Estate Water catchment area has been established within the estates which supply raw water to the main water tank.
Forest boundary with Sepilok Forest Reserve are visual seen and signboard to inform 'Kawasan Rizab Hutan' was erected at several site.
Example signboard coordinate sighted : N 05 48' 20.8'' E 117 54' 39.6''
Assessment of biodiversity was identified in the estate Environment Management Plan developed by IJM sustainability team dated 15 <sup>th</sup> January 2018.
Zero burning practices <u>EC I &amp; 2 Estates</u> The company is committed to the zero burning approach during disposal; or preparing land for oil palm cultivation (replanting) as clearly stated in 'Bab 03: Pelan Pengurusan Udara' of 'Pelan Pengurusan Alam Sekitar'. This is stated in 3.1 Polisi Sifar Pembakaran Terbuka
In the latest Sustainability Policy June 2018 , it is stated that IJMPB will 'adopt no burning policy in the new planting and replanting activities ' .
At EC I, there were evidence of some burning of waste sighted on the ground at the school bus-stop beside the diesel skid tank.

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Minat	Teauh	Estate
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Zero burning policy is adopted for Minat Teguh Estates in all land clearing sites and housing areas.

In the IJM Plantation Groups Plantation Manual (3<sup>rd</sup> Revision 2008/2009), clause 3.2.1.4 stated burning should be avoided unless necessary. Prior approval must be obtained from the DOE.

Signboards of zero burning observed during onsite audit. Inspections of replanting area show that old stands of palm had been felled, chipped and retained in windrows as mulch and the use of fire was not found during replanting activities.

# Major 3 : 4.5.3.2

A waste management plan to avoid or reduce pollution has been developed by Minat Teguh Estate, however it was found not fully implemented.

1. Findings at Minat Teguh Dumping Site

Waste segregation at source is not implemented as observed at the landfill which filled with recyclable waste such as paper, plastic and cans. Although recycle bins are available onsite, but the continued disposal of all kind of waste at the landfill indicated the lack of awareness and commitment to implement segregation at source.

2. Findings at Minat Teguh Workshop

It was identified management of used tire are not properly done at the workshop site. Visual assessment found that some tire contain water and there is a potential mosquito breeding at water log in used tire.

## Minat Teguh Estate

Sources of waste were identified and categorized with the relevant mitigation measures. It was identified in the Minat teguh Environment management Plan .During Site visit, it was also identified availability of Recycle Bin at workers housing site for recycle programmed implementation.

## Excellence Challenger I (EC I)

The following were sighted in ECI:

- a) Cut piece of pesticide container used for unknown purposes. Location: old Linesite area.
- b) Empty paint container inside bushes nearby workshop area.

## Excellence Challenger 2 (EC2)

The following were sighted in EC 2:

a) Used oil was found stored in pesticide container. Location: Nearby empty

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Comment on Principle 6	Chemical container store. Also f container. b) Traces of oil spillages were foun the Workshop. c) Contaminated rag was found lyir area. d) Empty paint container and empty yard. <u>Major 4 :4.5.3.4</u> The empty pesticide containers we punctured and disposed in responsible way, such that there is sources or to human health. The dispu- labels should be adhered to. Referen- programme on recycling of used HDPI In the <i>Lampiran III</i> under the EMP Ch the triple rinsing procedure is pictorially Empty container in EC 2 and EC 1 we the following was the latest disposal for Date: 4/10/17 Collector : Newgates Industries ( Born ECII is the central collection center for Quantity : 1000 kg ( 20 lit, 4 lit, 500g, 1 In EC 2, the site where the empty co According to the store staff , Mr Clac were triple rinsed and punctured However on inspection a few of the Gi- punctured still had chemicals inside wf In addition, the reuse of the chemical had the herbicide Ansar label although a skeleton sign need to be painted who In EC I , the triple rinsed and puncture triple rinsed properly as yellow residue <u>Site management</u> Sighted Plantation Manual had been revision. The manual emphasises on procedure in oil palm plantation such a	d at the ve ng on the s y refrigera ere not r an envi no risk of osal instru- ce should E pesticide apter 4, V y illustrate ere dispos- or EC 2 an eo ) Sdn E IJM Sugu 1 It, 15 lit ) ontainers w dius menti arlon cher nich mean container the 'Dispo- en used a ed Ansar e of Ansar e stablishe a Nursery	ehicles parkin ground at the int canister a insed prope ronmentally f contaminat ictions on ma be made to e containers. Vaste Manage ed by approvid ed by approvid ed EC I are as Bhd it region were stored ioned that th mical contain is it was not the as premix co osal Procedu s pre-mix. 20lit contain was still evic	ng area at e worksho t scrap irc and socia ion of wa anufacture the natio gement Pl ved collec s follows: was visite e contain ripled rins ontainers ire' state t ers were lenced	ally ally ater er's onal lan, tor. ed . ers ugh ed . ers ugh ed. still that that
Job n°: MY05059 Report date: 2	Soil Conservation & Terracing, Prepar Training record provided for staffs an sighted as below: 3.08.2018		-	-	ere
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Manuring: 2 <sup>nd</sup> April 2018 Spraying: 26 <sup>th</sup> February 2018 Harvester: 25 <sup>th</sup> January 2018 Integrated Pest Management: 17 <sup>th</sup> April 2018 <b>Minat Teguh Estate</b>
All employees are appropriately trained. All training program is summarized in Summary Conducted Training 2018. Example of training conducted includes the following: a. Manuring and use of PPE - 12 <sup>th</sup> Jan 2018 b. Harvesting SOP - 23 <sup>rd</sup> Mar 2018 c. Rhinoceros Beetle Control - 16 <sup>th</sup> Mar 2018 d. First Aid Training - 28 <sup>th</sup> Mar 2018 e. Amalan Kemampanan di IJM Plantations Bhd - 28 <sup>th</sup> Mar 2018
Details of training conducted for each activity has been recorded in the <b>Training Report</b> . The report contains information that includes topic covered, the trainer, date and attendees.
Economic and financial viability plan <u>EC I &amp; 2 Estates</u> Long Term Management Planning to demonstrate attention to economic and financial viability has been established at IJM Plantation Group Level.
As far as the estate level, <b>Budget 2018/2019</b> is available which includes the projection of replanting activities and FFB production trend. <b>5 years Forecast Crop Monthly Distribution</b> is available.
<u>Minat Teguh Estate</u> As far as the estate level, <b>Budget 2018/2019</b> is available which includes the projection of replanting activities and FFB production trend. <b>5 years</b> <b>Forecast Crop Monthly Distribution</b> is available.
Transparent and fair pricing dealing <u>EC1&amp;2 Estates</u> The payment for FFB Contractors is being handled by the estate management. A summary of total task performed for a month will be established by estate management. These summary will then be reflected in "Contract Payment Certificate". A copy will be given to the contractor for reference.
Minat Teguh Estate No sales & purchase agreement (same entity). The pricing mechanism is set by Marketing Department. The estate is only delivering FFB to Minat Teguh POM (managed by same legal entity).
Contractor EC I & 2 Estates

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Contractor Self-Declaration Form has been signed by all contractors (Kopong Ent, Zulzanika Ent and Metro Bayan Sdn Bhd) doing FFB transportation.
Minat Teguh Estate
The contract Agreement for Bersatu Perdana, an FFB transporter dated 1 May 2018 (Contract No. MTG/CA/01A/05/18) states under no. 13 of its terms & conditions that "The contractor is to understand, implement and comply with all the sustainability requirements adopted by the company".

## Comment on MS2530-4 Compliance Status:

Comment on Pri	aninin 1	Delieu en Implementation of MODO				
	icipie 1	Policy on Implementation of MSPO		0:1 M:11		
		Minat Teguh Palm Oil Mill and Saba IJM Plantation Berhad has established production. The statement is eviden Towards Sustainability".	ed a policy	y on sustain		
		The policy has been signed by Mr. Jos Plantations Berhad on 9 Aug 2010. Ar Sustainability Policy but yet to be sig Managing Director by June 2018. After approval & signed by MD will the IJM.	n update ha gned by C	as been done hief Executiv	e with the ve Directo	title vr &
		Internal Audit Minat Teguh Palm Oil MIII IJM Plantation has a plan to cond requirements once a year in future. Th Audit team. The team is evident in Sustainability Internal Audit File.	e audit wil	l be conducte	ed by Inter	rnal
		Based on records, the audit team note proper internal audit plan that is found the mill dated 31/1/2018. The audit te been conducted on 31 January 2018 Based on the internal audit records, t has been identified. The root cause of the company in the Internal Audit Rep been presented to the auditor during t	I to be cov am notes t by the ap he audit te of the NCs ort dated 1	ering all ope that the Inter pointed Inter eam observe s has been a	rations wit nal Audit I mal Audito d that 7 N addressed	thin has ors. ICs by
		Internal audit latest conducted : 27th-2	-	)18		
		Internal audit review: 25th-26th Septem				
		Sabang 1 Palm Oil Mill From mill internal audit, 17 NC was ra review it was reported 12NC already of		<sup>7th</sup> July and c	luring the	
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Α	Among issues raised in the internal audit
1	.Domestic waste management
2	2.Schduled waste management
3	B.Environment compliances (DOE)
	Information on Employment contract changes (Amendment) and briefing of the changes
M Ir o N c s ir	Management Review Minat Teguh Palm Oil Mill Internal Audit has been reviewed during the Management Review Meeting on 8 February 2018 and has been attended by the management of the Mill. Among issues discussed is internal audit report following the audit conducted on 31 January 2018; pertaining to issues such as continuous suitability, adequacy and effectiveness of the requirements for effective mplementation of MSPO and decide on any changes, improvement and nodification.
	ntegrated Management Review Procedures Doc No. GP-03 dated 1 July 2014.
T fo ro	<ul> <li>Sabang 1 Palm Oil Mill</li> <li>The management review conducted on 2/3/17 has the following discussed or the continuous suitability, adequacy and effectiveness of the equirements for effective implementation of MSPO and decide on any changes, improvement and modification : <ol> <li>Audit report findings</li> <li>Sustainability Manual</li> <li>Risk Management</li> <li>Improvement plan 2016 &amp; 2017</li> <li>Mass Balance</li> <li>GHG Inventory</li> <li>Material Purchase &amp; Sale</li> <li>Social Aspect Management</li> <li>LEV( Local Exhaust Ventilation )</li> <li>Review of Sustainable policy</li> <li>Training Programme</li> <li>Legal Compliance</li> <li>Dispute, Complaints and Suggestion</li> <li>Mill Operating Procedures</li> <li>Other issues</li> <li>Conclusion</li> </ol> </li> </ul>
— <u>М</u> Т	Continual Improvement <u>Ainat Teguh Palm Oil Mill</u> The mill has established action plan for continual improvement on social, afety and health and environmental impact of the company.
А	Action plan evidence during the audit is as below:

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	a. Social Impact Assessment (SIA)
	Report of Social Impact Assessment dated 31/1/2018.
	b. HIRARC (Reviewed June 2017)
	Covers 17 processes/Locations.
	To be updated this June 2018.
	c. Environmental Aspect, Impacts (EAI) and Mitigation measures.
	Doc. No. EAI/MTPOM/Ver01
	dated 17/1/2018
	<ul> <li>d. Environmental Management Monitoring - Checklist dated 30/1/2018 &amp; next review January 2019.</li> </ul>
	e. Environmental Management Plan (Revised 17/1/2018 Ver. 01)
	<ul> <li>f. Environmental Improvement Plan Doc. No. EIP/MTPOM/Ver00 dated 31/1/2018</li> </ul>
	Sabang 1 Palm Oil Mill
	The mill has established action plan for continual improvement on social, safety and health and environmental impact of the company. It include:
	<ol> <li>Dewatering &amp; Desludging - done</li> <li>Biogas Project - Pending</li> <li>Fire fighting System - done</li> <li>Add 2<sup>nd</sup> Set Vacuum dryer at Oil room- Pending</li> <li>Add 2<sup>nd</sup> turbine at engine Room- Done</li> <li>Add wet scrubber at Boiler - Pending</li> </ol>
	However no social impacts were considered
Comment on Principle 2	Transparency of documents relevant to MSPO requirements
	Minat Teguh Palm Oil Mill
	The Mill management will communicate all information requested by
	relevant stakeholders to the Mill Engineer in-charge, Mr Alexander J. Chung.
	Chung. Management documents for the mill are made publicly available upon
	Chung. Management documents for the mill are made publicly available upon request.
	Chung. Management documents for the mill are made publicly available upon request. a. Records of Request and response - Record is made available in Buku Aduan Pekerja, JCC dan
	Chung. Management documents for the mill are made publicly available upon request. a. Records of Request and response - Record is made available in Buku Aduan Pekerja, JCC dan OSHA log book
	Chung. Management documents for the mill are made publicly available upon request. a. Records of Request and response - Record is made available in Buku Aduan Pekerja, JCC dan OSHA log book b. Policy - The policy is publicly available at IJM website
	<ul> <li>Chung.</li> <li>Management documents for the mill are made publicly available upon request.</li> <li>a. Records of Request and response <ul> <li>Record is made available in Buku Aduan Pekerja, JCC dan OSHA log book</li> </ul> </li> <li>b. Policy <ul> <li>The policy is publicly available at IJM website www.ijm.com/plantation</li> </ul> </li> </ul>
	<ul> <li>Chung.</li> <li>Management documents for the mill are made publicly available upon request.</li> <li>a. Records of Request and response <ul> <li>Record is made available in Buku Aduan Pekerja, JCC dan OSHA log book</li> </ul> </li> <li>b. Policy <ul> <li>The policy is publicly available at IJM website www.ijm.com/plantation</li> </ul> </li> <li>c. Social Impact Assessment <ul> <li>The stakeholders list is available in the SIA report which includes government bodies, FFB suppliers, smallholders &amp;</li> </ul> </li> </ul>

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Гг	
	- Lease title area : 075471251 : 1,549.1 Ha)
	The mill is included inside
	and is 31.19 Ha.
	e. Records of Complaints and Grievances
	Complaints/Suggestion Form
	Sabang 1 Palm Oil Mill
	The estate management will communicate all information requested by relevant stakeholders thru estate. This will be based on types of inquiry. All information relating to external stakeholder will be responded by HQ top management.
	From the estate procedure "Standard of Procedure Communication and Consultation" Dated 8 September 2015 Ref No: PNWR /MSPO/p2/C2/IN1, the management will communicate with interested stakeholders on information requested and reply accordingly.
	Transparent method of communication and consultation Minat Teguh Palm Oil Mill The company has established a procedure for consultation and communication with the relevant stakeholders as evident in the Social Manual & Guidelines item No. 3 Refer to Doc. No. IJMP/SOP/Social/ver01 dated 1/11/2014.
	Sabang 1 Palm Oil Mill
	The company has established a procedure for consultation and communication with the relevant stakeholders "Standard of Procedure Communication and Consultation" Dated 8 September 2015 Ref No: PNWR /MSPO/p2/C2/IN1.
	The document includes a flow chart of 'Request Info from Stakeholders and responses'
	<u>Traceability</u> <u>Minat Teguh Palm Oil Mill</u>
	The document for the implementation and maintenance of the requirements for traceability is documented in the Mass Balance & Traceability Procedure (Doc No IJMP/SOP/MBTP/2014-04/Vero1 dated 1/2/2017)
	It include the following sections:
	1) Purpose
	2) Scope
	3) References
	4) Definition
	5) Requirements
	6) Figure

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	1	1	
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			Letter of appointment for personnel in charge of monitoring is Mr Alan
			It was observed the mill Compliance to Applicable local state and national law. The updates was done every 6 months. The latest upon dates was conducted on March 2018
			Sabang 1 Palm Oil Mill
			Sabang 1 Palm Oil Mill
			Person In charge to monitor on law changes and compliance with the applicable law for the Mill is Mr Alan Khoo Choom Kwong Ref. No. IJMP/010414-01 dated 30/3/2014.
			11) United Nations Convention on Biological Diversity
			10) United Nations Declaration on the Rights of Indigenous Peoples
			9) Sabah Labour Ordinance (Sabah Cap. 67)
			8) Workers' minimum standards of housing & amenities act 1990
			7) Environment Protection (Prescribe Activities) Order 2005
			6) Drainage & Irrigation Ordinance 1956
			5) Pesticides Act 1974
			4) Wildlife Conservation Enactment 1997
			3) Sabah Water Resources Enactment 1998
			2) Sabah Biodiversity Enactment 2000
			The management has provided law register as follows: 1) Environment Protection Enactment 2002
Comm	ient on Pri	nciple 3	Regulatory requirements Minat Teguh Palm Oil Mill
			They have a flowchart to show how to trace back a delivery form the FFB source.
			<ol> <li>Purpose</li> <li>Scope</li> <li>Responsibilities</li> <li>Definition</li> <li>Procedure</li> </ol>
			Traceability and Mass Balance It include the following sections:
			In the Mill Manual, the document for the implementation and maintenance of the requirements for traceability is documented.
			Sabang 1 Palm Oil Mill
			8) Records



Khoo Choom Kwong (Senior Manager) the responsibility and roles list as below:
<ul> <li>a) To track any updates and changes in the national and internal legislations relevant to our business.</li> </ul>
<ul> <li>b) Tp be the custodian for the legislative documents and fillings related to the legal laws.</li> </ul>
<ul> <li>c) To regularly update the top management to any changes of the relevant legislation.</li> </ul>
<ul> <li>d) To alert or update the operating units or departments on any updates and changes of the legislations.</li> </ul>
It was observed the machineries validity was up-to-date; Some of the validity list as below under Factories and Machineries Act
Perakuan Kelayakan Dandang : FMA 1967 Regulations 10(2)
1) No Pendaftaran SBPMT 46, Valid till: 06/11/2018 Items: Steliser
Ujian Hidrostatik 10/10/2017 (holding time 20 minutues) recorded in JKKP inspection Log Book.
2) No Pendaftaran SBPMT 12163, Valid till: 01/08/2018
Items: Filter Vessel
3) No Pendaftaran PMT 122540, Valid till: 01/08/2018
Items: Air receiver
The appointed person to monitor the monitoring of the machinery is Mr. Chia Yaw Kwan (Mill Engineer) and maintenance will be done quarterly for each year. All the record will kept in intrusive maintenance record file.
Legal land use rights
Minat Teguh Palm Oil Mill
The mill is located within Land titles
- Lease title area : CL075471279 : 1,129 Ha
- Lease title area : CL075471251 : 1,549.1 Ha
The mill is located within Minat Teguh Estate with total area allocated for mill is 31.19 ha.
Sabang 1 Palm Oil Mill
It was observed, Sabang Oil Mill operation in Sg Sabang Estate this land belong IJM Plantation Berhad. With size of 41.66 hectares. There was no issues for mill to operate in the one management.
The mill is located within Provisional lease of state land according to lease of state land on lot 31, PT 76081776 & 76081777, Labuk Sugut Beluran, Sandakan, Sabah.

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Comment on Principle 4	Social Impact Assessment Minat Teguh Palm Oil Mill
	The mill has presented the Social Impact Assessment dated 31 January 2018
	Social Impact Assessment (SIA) report is available that contains the followings:
	- Introduction
	- Site Location and Size
	- Land Use
	- Human Environment
	- List of Stakeholders Nearby the Site
	- Survey Methodology
	<ul> <li>Identify Direct and Indirect Potential Impacts from operation (negative and positive)</li> </ul>
	- Mitigation Plan
	- Monitoring and Review
	- Appendix 1: Stakeholders list
	- Appendix 2 : Stakeholders meeting update)
	MTPOM has conducted Stakeholder Meeting to addressed issue risen. Latest Stakeholders meeting was on 15 <sup>th</sup> January 2018.
	Attended by :
	1) Government Bodies
	2) Supplier / Smallholders
	Among issue discuss during the meeting 1.IJM Mill Management
	2.Sustaianbility Practices
	3.Environment Component
	Sabang 1 Palm Oil Mill
	Report of Social Impact Assessment (SIA) of Palm Oil Mill at Sabang Palm Oil Mill 1, Sugut, Paitan, Sabah was available on record which review on 31 <sup>st</sup> January 2017. The stakeholders list also listed in the SIA report.
	However, the following directly with mill dealing directly with government bodies such as Department of Environmental (DoE) and Department of Occupational Safety and Health (DOSH) it not mentioned in the SIA report.
	The Standard Operation Procedure (SOP) for grievance and complaint was available in Suggestion and Complaints File. The form of Borang Aduan available at the site office.
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Sabang 1 Palm Oil Mill presented the stakeholders meeting minute, feedback and list of stakeholders attended. The stakeholders meeting has been conducted on 19 <sup>th</sup> September 2016 to review on the social impact assessment report that was done in December 2015 to improve on the efficiency of the report and helps to mitigate the negative impacts while promoting the positive ones. The agenda of the meeting is to have an open discussion and apart from that, Pests and Diseases (P& D) training were given by in-house Agronomist, Mr. Mohanaraj from Quality, Training and Research Centre (QTRC).
Awareness briefing on Group sustainability practices was given to the stakeholders to raise their awareness on the practices in the estates. Most of the questions raised during in the event are mainly related on P&D matters. Apart from that, some of the smallholders raised questions on the environmental and FFB pricing related matters.
Palm oil mill management may have a social impact on factors such as:
Subsistence activities Bola tampar, futsal, sepak takraw, bandminton, Bola sepak.
Cultural and religious values Surau at Sg Sabang Estate
Health and education facilities Clinic Sg. Sg Sabang and Excellent Challenger II.
Transportation The management provide transportation to school, Clinic and pasar tamu.
<u>Complaints and grievances</u> – <u>Minat Teguh Palm Oil Mill</u>
Grievance Procedure is available in the Social Manual & Guidelines (Ref No.: IJMP/SOP/Social/ver01). In addition, the Flow Chart detailing the Grievance Procedure Mechanism is available in doc: IJMP/GP/2014/03 V2).
Details of complaints/grievances, date and details of action taken has been recorded in the "Complaint Record File"
From sight visual, the complaint form are made available at the weighbridge for easy access by the complainant.
Upon form filling form are complete, it will be put inside the complaint box and person in charge will collect it for further action. The box inspection was conducted daily by social liaison in charge.

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### Sabang 1 Palm Oil Mill

It was observed the Standards Operation Procedure for complains and grievances procedure was available, which can refer in Suggestion & Complaints File Record. One record of complaint was available during the audit conduct dated on 17<sup>th</sup> May 2018 from Mr Bidi Kubud regarding *"Keperluan alat mesin pemotong rumput di rumah pekerja bagi kegunaan penghuni perumahan pekerja potong rumput.* Since aduan di buat still in consideration.

The records of complaints form was available since 2015.

#### <u>Commitment to contribute to local sustainable developments</u> – <u>Minat Teguh Palm Oil Mill</u>

Evidence of consultation in the form of Q & A Form is made available within the Social Impact Assessment document. Observed that the consultation has been conducted in a way to inform them on identification of local development needs.

Positive impacts are in term of job employment given to the communities in term of contractor, supplier and staff. Besides that, mill also gave training to the smallholders in term of best practices, pest management and quality management for fresh fruit bunches. Interview from smallholder confirm on the activities done by the mill management.

### Sabang 1 Palm Oil Mill

Since Sabang Oil mill 1 under IJM Plantation Berhad the records of CSR activities covered under Sg. Sabang Estate.

### Employees health and safety – Minat Teguh Palm Oil Mill

**IJM Plantation Berhad** (Minat Teguh Palm Oil Mill) has established a **Policy Statement on Environmental; Occupational Safety & Health Policy**. The policy has been signed by **Mr. Joseph Tek (Managing Director)** on 1<sup>st</sup> December 2014.

The policy is displayed in the Estate Office. The policy has been communicated to all workers through briefing session.

### Sabang 1 Palm Oil Mill

Safety and Health policy was integrated in POLICY STATEMENT ON ENVIRONMENTAL, OCCUPATIONAL SAFETY AND HEALTH, Signed by Mr Joseph Tek, Chief Executive Officer & Managing Director of IJM Plantations Berhad dated 9<sup>th</sup> August 2016

Safety and health policy was incorporated within MSPO General policy. Inline to ensure the safety policy followed. Some of the training was conducted list as below:

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<ol> <li>SOP Training for Process Operator (Loading Ramp) Dated: 23<sup>rd</sup> March 2018</li> </ol>
Time: 7.00 am Attended by 17 persons
2) HIRARC Briefing for Electrical
Dated: 6 <sup>th</sup> February 2018 Attended by 6 persons
B) HIRARC Briefing for Mechanical Dated: 6 <sup>th</sup> February 2018
Attended by 8 persons
he document can be verified in Training Report File.
mployment conditions – Iinat Teguh Palm Oil Mill
he policy on good social practices has been indicated in the "Human tight Policy" established by the management of Minat Teguh Palm Oil fill.
Observed that the Policy has been signed by the Chief Executive Officer Managing Director of the company dated June 2018
abang 1 Palm Oil Mill Iuman right policy was available and displayed at mills general notice oard.
raining and competency – Iinat Teguh Palm Oil Mill
he occupational safety and health plan known as 'Annual Training rogramme 2017 / 2018 ' cover the following:
here are 27 topics listed that include: 1) Policy
<ul><li>2) SOP</li><li>3) New workers induction</li></ul>
<ul><li>4) Grading skills</li><li>5) Accident Reporting</li></ul>
<ul> <li>6) Register of chemical Hazardous &amp; chemical handling</li> <li>7) HIRARC</li> </ul>
8) ERP 9) First Aid Training
10) Confined space
abang 1 Palm Oil Mill
he competency list can be verified in Competency Record file. Sample f competency list as below:

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	Jurutera stim gred 1 a) Nickalls Chin Su Loong as b) Ronald Stano Dickman c) Chia Yaw Kwan Drebar Enjin Gred 1 a) Reikol Bin Sali Osman@ Redzuan Abdullah b) Wahab Bin Baco c) Lonis Tail Training programmes for new employees was trains as follow: Stesen Tempoh Tarikh Ramp 1 Minggu 1 – 8 Sep 2013 Capstan/ tipper 10-16 Sep 2013 Shredder/ empty bunch 17 – 22 Sep 2013 Major 1 : 4.4.4.2 Sabang 1 Palm Oil Mill 1 The management shall provide the appropriate PPE at the place of work to cover all potentially hazardous operations as identified in the risk
	<ul> <li>assessment and control such as Hazard Identification, Risk Assessment and Risk Control (HIRARC).</li> <li>Contractor did not use the necessary PPE provided while performing task in accordance to HIRARC</li> <li>The management has provided sustainability briefing for the contractor and one of it is Syarikat Pengangkutan Khoon Siah Sdn Bhd (as Transporter).</li> </ul>
Comment on Dringinla 5	However, during handling CPO into tanker it was observed the worker was not wearing gloves and hard hat during handling the process at the CPO loading bay.
Comment on Principle 5	Environmental management programme – <u>Minat Teguh Palm Oil Mill</u> Policy statement on environmental, occupational safety and health signed by the Managing Director of IJM Plantations Berhad dated 1st December 2014 is made available during onsite audit.
	The environmental management plan version 15 <sup>th</sup> , January 2018 covered the management plan for different aspect such as water, soil, air, waste, biodiversity, energy management plan and environmental monitoring plan. The policy commits to achieve environmental sustainability by 1.Compliance to environmental regulations 2.Implementing MSPO principles and criteria

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			3. Development only in degraded and logged over land
			4.Zero burning practices 5.Minimise pollution through best practices
			6. Training and educate employee through practices and policies
			o. Maining and educate employee through practices and policies
			Sabang 1 Palm Oil Mill
			The management has provided Environmental Sustainability Policy with Document No : SaPOM- S4 (Rev 2- with effective date 06/11/2017) The policy signed by Group CEO dated March 2017.
			The policy commits to achieve environmental sustainability by 1.Compliance to environmental regulations 2.Implementing MSPO principles and criteria
			3.Development only in degraded and logged over land
			4.Zero burning practices
			5. Minimise pollution through best practices
			6.Training and educate employee through practices and policies
			The management has provided continual improvement plan for Sebaju Palm Oil Mill for 2016-2018.
			For 2018 improvement plan, time frame given to accommodate this plan is until December 2018.
			Item incorporate in the plan are 1. Annual EIA review
			2. Monthly external POME analysis
			3. SW inventory and consignment note
			4. Quarterly stack monitoring
			5. 3R recycling programme
			Efficiency of energy use and use of renewal energy –
			Minat Teguh Palm Oil Mill
			The record for all the fossil fuel, electricity and energy efficiency is available.
			Greenhouse gas emissions assessment (February 2017- January 2018) is available which include the activities such as FFB transportation, emission from POME, fertilizer usage, pesticide and electricity.
			The GHG Emission for Minat Teguh Estate from April 2017-March 2018 is 6561.73 kg CO2e dry ton CPO
			Diesel usage: Feb 2017- Jan 2018 recorded : 334,727 litre
			Petrol Usage
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Feb 2017-Jan 2018 recorded:
750 litre
Genset :
April Record :
Gen 1: 14 355 litre
Gen 2: 10 856 litre
Sabang 1 Palm Oil Mill
The management has provided Improvement Plan which included biogas
project to capture biogas for power generation and to reduce the release
of methane gas into atmosphere (2018 Improvement plan)
On the Energy Optimization Plan, the management has provides diesel
consumption record that shows diesel usage/ FFB record
The management provides
1.Monthly water consumption record
2.Total water supplied to workers guarters
3.Domestic water usage record and sampling analysis (once a year with
latest domestic water sampling was on 3rd March 2017)
4.Water Tank Cleaning Record
(latest 7 September 2017)
Waste management and disposal –
Minat Teguh Palm Oil Mill
a)The Minat Teguh Palm Oil Mill management show record for its waste
products in their June 2018 inventories
1. SW 410 Used Filter / Rags
1. SW 410 Used Filter / Rags 2. SW306 Used Hydraulic Oil
1. SW 410 Used Filter / Rags 2. SW306 Used Hydraulic Oil 3. SW305 Used Lubricant Oil
1. SW 410 Used Filter / Rags 2. SW306 Used Hydraulic Oil 3. SW305 Used Lubricant Oil 4. SW 102 Acid Battery
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<ol> <li>SW 410 Used Filter / Rags</li> <li>SW306 Used Hydraulic Oil</li> <li>SW305 Used Lubricant Oil</li> <li>SW 102 Acid Battery</li> <li>SW 409 Used Gallon</li> <li>SW Used Fibre</li> </ol>
<ol> <li>SW 410 Used Filter / Rags</li> <li>SW306 Used Hydraulic Oil</li> <li>SW305 Used Lubricant Oil</li> <li>SW 102 Acid Battery</li> <li>SW 409 Used Gallon</li> <li>SW Used Fibre</li> <li>Source of waste are identified in the environment risk assessment by the</li> </ol>
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<ul> <li>1. SW 410 Used Filter / Rags</li> <li>2. SW306 Used Hydraulic Oil</li> <li>3. SW305 Used Lubricant Oil</li> <li>4. SW 102 Acid Battery</li> <li>5.SW 409 Used Gallon</li> <li>6. SW Used Fibre</li> <li>Source of waste are identified in the environment risk assessment by the MTPOM</li> <li>b) The Management provided map on Rubbish Pits Location (update 17/01/2018)</li> </ul>
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	MY05059	Deport data:	The management has provided 1.wat water (latest 9 March 2018)		-	visit n°:	1
			The monitoring of the water manager Engineer in Charge Mr Alexander J.C Sabang 1 Palm Oil Mill	•	s overall don	e by the n	nill
			5.Mill Housing				
			<ul><li>3.Water Treatment Plant</li><li>4. Effluent Treatment Plant</li></ul>				
			2.Drainaige System inside mill				
			1.Water Reservoir				
			2.Water Management plan In the water management plan, area	concern ·			
			water (latest 4 <sup>th</sup> November 2018)				
			Minat Teguh Palm Oil Mill           The management has provided 1.wat	er testina :	analysis for d	Irinkina	
			Natural water resources –				
			Incinerator : July – December 2017 Incinerator 1&2				
			Stack Emission Monitoring Report 2.Environment Monitoring Report				
			1.Environmnet Monitoring report (stat	k- latest J	uly- Decemb	er 2017)	
			The management has provided :				
			Sabang 1 Palm Oil Mill				
			scheduled and other solid waste), min water pollution.		•		nd
			5.Environmental Sustainability Policy minimize pollution and manage dispo		- ·	-	
			3.Online environment reporting (lates 4.Internal document on scheduled wa	ste record		·	
			2.BOD /COD test report (26th May 20		Ratst March 20	12)	
			1.Environmnet Monitoring report (stat Incinerator 1 and Incinerator 2.	k- latest 8	<sup>th</sup> February 2	018)	
			The MTPOM management has provid	led :			
			Minat Teguh Palm Oil Mill				
			Reduction of pollution and emission	<u>n</u> –			
			c) The management has provided rec mill have incinerator) Record latest 7		•	uction (the	Э
			b)The Management provided map on 11/11/2017)	Rubbish F	his Location	(update	
				RUPPIC	are i noomon	<u>otennui i</u>	

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Natural Water Resources : IPOM/L3/EN04
December 2017
Boiler water service Report vailvale monthly (Latest report : 10 <sup>th</sup> April
2018)
Drinking water analysis : Procedure to collect water sample for lab analysis : N/A
It was found that level of Aluminium
0.219 exceed the approval level : 0.200
From the procedure IPOM-L3-EN06,
There is no clear procedure on how to manage if domestic water
analysis result exceed approval level.
It was noted that the domestic water are used by mill staff and nearby communities.
There is no clear procedure on water management in area of concern :
There is no clear procedure on water management in area of concern : 1.Water Reservoir
2.Drainaige System inside mill The monitoring of the implementation of water management plan is overall
done by the mill Manager.
<u>Major 2 : 4.5.3.1</u>
The waste products management are not fully implemented.
Minat Teguh Palm Oil Mill
1. It was identified in the scheduled waste store that used fibre
contaminate with oil are mix with fresh fibre in the new fibre bin located in
the store
2. It was sighted that empty used container kept in the store are still
contained with used oil in the empty schedule waste container store
<u>Minor 1 : 4.5.3.4</u>
Domestic waste was not disposed as such to minimize the risk of
contamination of the environment and watercourse.
Bins are provided to each household in the line-site where at regular
intervals domestic waste will be collected and disposed off at the landfill.
Recycle bins are located at the line-site to segregate and to reduce the
waste disposal to landfill/dumpsite.
Non-waste or organic material such as shrub cuttings were also dumped in the landfill filling it up more quickly.
Although bins were made available for recyclable material collection such
as paper, aluminium, glass or PET bottles, PET bottles are still sighted
disposed in the domestic bins at the linesite .
Site clearing operation at the back of the line-site exposed the extend of
indiscriminate disposal of domestic waste done in the past

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	At the Mill contractor (Hitachi Driver involved in the desilting of the land application trenches ) temporary wooden shed , no bins were sighted and domestic waste thrown indiscriminately although the contractors has agreed to abide by SBPOM 1 compliance to certification scheme such as MSPO . Evidence of burnt domestic waste was also sighted.
Comment on Principle 6	<u>Mill management</u> – <u>Minat Teguh Palm Oil Mill</u>
	Wind regult Pain Of Will         The management has provided SOP on Mill Operating which includes         1.Reception station         2.FFB assessment procedure         3. Sterilization         4. Threshing         5. Pressing         6.Clarification         7. Depericarping         8. Kernel recovery station         9. Product storage         10laboratory         11. Boiler station         12. Power generationt plant         13. ETP operation.         14. workshop         15.Safety & security         16. Decanter dryer station         17.Incinerator         18. Training requirements         19. Raw water treatment         20. EFB shredder         The SOP will amend by the mill engineers and reviewed by mill managers.
	Sabang 1 Palm Oil Mill         The management has provided SOP on Mill Operating which includes         1.SOP on Weighbridge Handling         2.SOP on Sterilizer Handling         3.threshing         4.Press         5.Kernel         6.Boiler         7.Engine Room         8.Oil room
	9.Water treatment plant 10.POME treatment 11.Chemical handling

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12.Laboratory
13.Working at height
14.Working in confined space
15/.Working on grass cutting and fogging machine
16.workshop (mechanical and electrical)
17.Security guard (Night shift patrolling)
18.First aid awareness
The SOP will amend by the mill engineers and reviewed by mill
managers.
Economic and financial viability plan –
Minat Teguh Palm Oil Mill
The management has provided 5 years production projection for year
2018-2023
The projection of production versus actual production is monitored by Mill
engineer Mr Alexander J. Chung. (For mill CPO/OER) and each respected
estate manager for estate crop projection.
Last 2 years performance
Last 2 years performance:
31/3/17 31/3/18
Bud FFB 98,600 75,400
Act FFB 59,156 63,346
Bud OER 20.00% 20.00%
Act OER 20.02% 20.58%
Bud KER 5.00% 5.00%
Act KER 4.91% 5.01%
Sabang 1 Palm Oil Mill
The management has provided 5 years production projection for year
2018-2023
The projection of production versus actual production is monitored by
assistant Mill engineer Mr William Yong. (For mill CPO/OER) and each
respected estate manager for estate crop projection.
Transparent and fair pricing dealing –
Minat Teguh Palm Oil Mill
The mill management receives FFB from internal estate and also from
external supplier.
Pricing mechanism:
According to the SOP Accountant HQ , the pricing mechanism for Minat
Teguh Palm Oil Mill for smallholder FFB crops are ;

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 1
1.The smallholder price is calculated with reference to MPOB published CPO,PK and CPKO prices
2.Oil extraction rate and kernel extraction rate for each grading will be considered
3.FFB prices will be less with processing fee deduction in line
with industry practices and market rate)
Sabang 1 Palm Oil Mill
The mill management receives FFB from internal estate and also from external supplier.
1.The smallholder price is calculated with reference to MPOB published CPO,PK and CPKO prices
2.Oil extraction rate and kernel extraction rate for each grading will be considered
3.FFB prices will be less with processing fee deduction 9in line
with industry practices and market rate) <u>Minat Teguh Palm Oil Mill</u>
The management has provided list of contract and the job as mention below
1.Fire extinguisher services
2.Air Con services 3.Canteen services
4. Transporters
5. Suppliers
Findings from contractor compliances to MSPO, not within the contract agreement, but a Declaration that they have been briefed & understand MSPO.
Example :1) Contractor Self-Declaration Form for Syarikat Pertanian Khoon Siah Sdn Bhd
2)Chok Kui Choi for FFB supply dated 26/5/2018.
Sabang Palm Oil Mill
The management has provided list of contract and the job as mention below
1.Fire extinguisher services
2.Air Con services 3.Canteen services
Findings from contractor compliances to MSPO, within the contract agreement, it is founded that availability of compliances with MSPO by the contractor.
Example : Contract Document Emo Industrial Supplies Sdn Bhd clause 18
 on Company's Policies, Guidelines and Procedures etc, mentioned on the

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contractor aware with the company requirement on MSPO and any related sustainability policy.

### 7. Nonconformities

# MS2530-3:2013 Part 3

NonConformity	N° 1 of 5		Major 1			
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18
Department / Function:	Administrati	ve	Standard Ref Indicator		MS2350-Pa 4.2.2.3	art 3
Document Ref.:	Criterion 2: L stakeholders		Issue / Rev. S	Status:	Closed	
Details of Nonconformity:		List of stakeholders, records of all consultation and communication and records of action taken in response to input from stakeholders not properly maintained and updated				
Objective Evidence:	includes villa However, the government Example of s a) Syarikat B b) Jutamas k c) Sabah Wi Utan Rehabi	holders is a ge, governm e list are not agencies are stakeholders ersatu Perd Kekal Sdn Bl Idlife Depart litation Cent		plantation co of estate sup the list. st sporter) Contractor) guh estate bo	mpanies. plier, contracto pundary with S	or and related Sepilok Orang
Close-out evidence:	community, g smallholders radius from N Sepilok Orar Wildlife Depa Orang Utan I	governmenta and contra Minat Teguh ng Utan Reh artment and Rehabilitatio	was reviewed al & non-goverr ctors (staying v estate office. nabilitation Cen Mdm. Sylvia Als n project. <b>ITG] Stakeholc</b>	mental bodie within project tre is under t isto is the per	s, plantations site) situated he administra	companies & within 10KM tive of Sabah

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NonConformity	N° 2 of 5		Major 2					
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18		
Department / Function:	Administrativ	ve	Standard Ref	Standard Ref.: Indicator		art 3		
Document Ref.:	Criterion 4: Complaint and Grievances		Issue / Rev. S	Status:	Closed			
Details of Nonconformity:	that fill in by	he grievances procedure are available, however finding from the complaint form hat fill in by the workers, it was not clear how the issues raised has been resolve n an effective, timely and appropriate manner hence is accepted by the complainant.						
Objective Evidence:	Details of complaints/grievances, date and details of action taken has been recorded in the "Complaint Record Form.							
	However it was found that after form fill in, the follow up action / action for complaint to close issue raised was not clearly indicated. It was also noted that, the complainant acknowledgement that the issue raised was solve or action has been taken was not clearly mentioned.							
	Example :							
	Complaint by Aina Binti Julaihi on water shortage and lamp malfunction dated 1st May 2018, was not clearly indicate either the case still going on or action had been taken to close the issue until 5th June 2018 (audit date)							
Close-out evidence:	form has included date of the consure the constraint the constrain	orporated th omplaint bei omplaint is r	been reviewed a e personnel as ng resolved or a nanaged timely <b>cemplate] Com</b>	signed to liais any follow up a and effectivel	e with the con action to be ta	mplainant and		

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NonConformity	N° 3 of 5		Minor 1				
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18	
Department / Function:	Administrativ	/e			MS2350-Part 3 4.4.2.4		
Document Ref.:	Criterion 4: Complaints and Grievances		Issue / Rev. S	Status:	Closed		
Details of Nonconformity:		Employees and the surrounding communities should be made aware that complaints or suggestions can be made any time.					
Objective Evidence:	with Docume Interview with they are uns stakeholders	The IJM grievances Procedure Document title: "Prosedur Menangani Rungutan" vith Document title: IJMP/GP/Apr 12-Ver 1. Interview with the stakeholders (contractor and supplier) by the auditor found that hey are unsure with the complaint form and how to fill in the form. There is stakeholders mentioned that it was the first time they saw the form during the stakeholders interview at Minat Teguh Palm Oil Mill					
Close-out evidence:	suppliers for Refer to App	both Minat T Dendix 3: [M	een reviewed a eguh estate an TG] Training F TPOM] Trainir	id Minat Teguh Report – Comp	Palm Oil Mill Diaint Proced	Jure	

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NonConformity	N° 4 of 5		Major 3				
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18	
Department / Function:	Administrativ	ve	Standard Ref.: Indicator		MS2350-Pa 4.5.3.2	art 3	
Document Ref.:	Criterion 5: V Managemen Disposal		Issue / Rev. S	Status:	Closed		
Details of Nonconformity:		A waste management plan to avoid or reduce pollution has been developed by Minat Teguh Estate, however it was found not fully implemented.					
Objective Evidence:	measures. I During Site housing site 1. <b>Findings</b> Waste segre filled with rec are available indicated the source.	waste were t was identi visit, it was for recycle p at Minat Teg gation at sou cyclable was onsite, but e lack of aw	identified and fied in the Mina s also identified rogrammed imp guh Dumping s urce is not imple te such as pape the continued o areness and co guh Workshop	at teguh Envir d availability o blementation. Site emented as ob r, plastic and o lisposal of all pommitment to	onment mana of Recycle B oserved at the cans. Althoug kind of waste	agement Plan in at workers a landfill which h recycle bins at the landfill	
	It was identified management of used tire are not properly done at the workshop site. Visual assessment found that some tire contain water and there is a potential mosquito breeding at water log in used tire.						
	<ul> <li>Excellence Challenger I (ECI)</li> <li>The following were sighted in EC1 :</li> <li>c) Cut piece of pesticide container used for unknown purposes. Location: old Linesite area.</li> <li>d) Empty paint container inside bushes nearby workshop area.</li> </ul>					ocation: old	
	Excellence Challenger 2 (EC2) The following were sighted in EC 2 :						
	<ul> <li>a) Used oil was found stored in pesticide container. Location: Nearby empty Chemical container store. Also found, traces of oil spillage container.</li> <li>b) Traces of oil spillages were found at the vehicles parking area at the Workshop.</li> </ul>					container.	
		-	was found lying ner and empty r	-			

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	Minat Teguh Estate (MTG)
Close-out evidence:	A training on waste management was conducted to workers during the morning muster briefing to promote the awareness and commitment of waste segregation among workers. <b>Refer to Appendix 5: [MTG] Training Report - Waste Management</b>
	Refer to Appendix 5. [mro] fraining Report - Waste Management
	Excellence Challenger I & 2 (ECI & EC2)
	Training on waste management was conducted to workers at both ECI and ECII estate to improve waste handling and practices such as domestic waste, recycle waste and scheduled waste in accordance to the waste management plan.
	Refer to Appendix 6: [ECI] Training Report - Waste Management
	Refer to Appendix 7: [EC 2 ] Training Report - Waste Management

NonConformity	N° 5 of 5		Major 4			
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18
Department / Function:	Administrativ	ve	Standard Ref Indicator	Standard Ref.: Indicator		art 3
Document Ref.:	Criterion 5: V Management Disposal		Issue / Rev. S	Status:	Closed	
Details of Nonconformity:	disposed in no risk of co instructions c	an environ ontamination on manufactu	ers were not rin mentally and so of water sour urer's labels sho pramme on recy	ocially responsi rces or to hur ould be adhere	ble way, suc nan health. d to. Referer	h that there is The disposal nce should be
Objective Evidence:	rinsing proce Empty conta following was Date: 4/10/17 Collector : Ne ECII is the ce Quantity : 10 In EC II , the to the store s punctured However on	dure is picto iner in EC <sup>2</sup> s the latest d wgates Indu- entral collecti 00 kg ( 20 lit site where th taff , Mr Clao inspection	the EMP Chapt rially illustrated 1 and EC 2 we isposal for EC ustries (Borneo ion center for IJ , 4 lit, 500g, 1 lt ne empty contai dius mentioned a few of the cals inside whic	ere disposed b 1 and EC 2 are ) Sdn Bhd M Sugut region (, 15 lit ) ners were store that the contain Garlon chen	by approved as follows: n ed was visite ners were trip nical contain	collector. the d . According ble rinsed and hers although

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	In addition, the reuse of the chemical container as premix containers still had the herbicide Ansar label although the 'Disposal Procedure' state that a skeleton sign need to be painted when used as pre-mix.
	In EC I, the triple rinsed and punctured Ansar 20lit containers were not triple rinsed properly as yellow residue of Ansar was still evidenced
Close-out evidence:	The estate management for ECI & ECII has re-checked all the empty pesticide containers to ensure all are properly rinsed and punctured (Refer to <i>Figure 5.1 &amp; 5.2</i> ).
	Training on triple rinsing procedure is also conducted to sprayers to ensure all the empty pesticide containers will be properly rinsed and punctured with holes in accordance to the triple rinsing guideline.
	Refer to Appendix 8: [EC 1] Training Report -Triple Rinsing Procedure Refer to Appendix 9: [EC 2] Training Report -Triple Rinsing Procedure
	The estate management of ECII has also conducted the briefing to all chemical handlers to ensure that the herbicide label is peel off and mark with skeleton sign before being reuse as premix container.

NonConformity	N° 1 of 3		Major 1				
	Date	08.06.18	Due Date>	07.08.18	Date	06.08.18	
	Recorded>				Closed>		
Department /	Administrativ	е	Standard Ref	.:	MS2350-Pa	rt 4	
Function:			Indicator		4.4.4.2		
Document Ref.:	Criterion 4: S Health	afety and	Issue / Rev. S	Status:	Closed		
Details of	Sabang Paln	n Oil Mill 1					
Nonconformity:	The management shall provide the appropriate PPE at the place of work to cover all potentially hazardous operations as identified in the risk assessment and control such as Hazard Identification, Risk Assessment and Risk Control (HIRARC).						
	Contractor did not use the necessary PPE provided while performing task in accordance to HIRARC						
Objective Evidence:	•		has provided sustainability briefing for the contractor and one ngangkutan Khoon Siah Sdn Bhd (as Transporter).				
		-	g CPO into tar hat during han				
Close-out evidence:	Training on personal protective equipment (PPE) was conducted to the tanker's drivers from Syarikat Pengangkutan Khoon Siah Sdn Bhd, the contractor engaged in CPO delivery. The training is to ensure the drivers wear all necessary PPE as per listed in HIRARC such as safety helmet, hand gloves, safety shoes and safety harness when carry out the CPO delivery task in the mill premises. <b>Refer to Appendix 10:</b>						

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[SBPOM1] Personal Protective Equipment (PPE) Training for CPO Tanker's Driver
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NonConformity	N° 2 of 3		Major 2			
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18
Department / Function:	Administrativ	e	Standard Ref		MS2350-Pa 4.5.3.1	art 4
Document Ref.:	Criterion 5: W Management		Issue / Rev. S	Status:	Closed	
Details of Nonconformity:	The waste pr	oducts man	agement are n	ot fully implem	nented.	
Objective Evidence:	oil are mix wi 2. it was sigh	tified in the th fresh fibro nted that em	scheduled was e in the new fib npty used conta y schedule was	ore bin located ainer kept in t	in the store he store are s	
Close-out evidence:	to the schedu SW409. Besides, was Cadet) to the scheduled wa the requirement	te manager workers to aste) genera	e segregated ac store and stored ment training w ensure the was ated by the ope ste manageme MTPOM] Trair	d under the sc as conducted stes (domestic trating unit are ent plan.	heduled waste by Mr. Herma waste, recyc handled in ac	e category nn (Mill- le waste & ccordance to

NonConformity	N° 3 of 3		Minor 1			
	Date Recorded>	08.06.18	Due Date>	07.08.18	Date Closed>	06.08.18
Department / Function:	Administrativ	е	Standard Ref Indicator	.:	MS2350-Pa 4.5.3.4	rt 4
Document Ref.:	Criterion 5: W Management		Issue / Rev. Status:		Closed	
Details of Nonconformity:	Domestic wa of the enviror		disposed as su vatercourse.	uch to minimize	e the risk of co	ontamination
Objective Evidence:	domestic was	ste will be co are located	ch household i ollected and dis d at the line-sit site.	posed off at th	e landfill.	

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	Non-waste or organic material such as shrub cuttings were also dumped in the landfill filling it up more quickly.
	Although bins were made available for recyclable material collection such as paper, aluminium, glass or PET bottles, PET bottles are still sighted disposed in the domestic bins at the linesite.
	Site clearing operation at the back of the line-site exposed the extend of indiscriminate disposal of domestic waste done in the past
	At the Mill contractor (Hitachi Driver involved in the desilting of the land application trenches) temporary wooden shed, no bins were sighted and domestic waste thrown indiscriminately although the contractors has agreed to abide by SBPOM 1 compliance to certification scheme such as MSPO. Evidence of burnt domestic waste was also sighted.
Close-out evidence:	Briefing was conducted to workers regarding the waste management such as waste categories and waste recycling to promote awareness in waste segregation among the workers.
	Refer to Appendix 12: [SBPOM I] Training Report - Waste Management
	Rubbish bin was also provided at the temporary wooden shed area for the contractors' workers (Refer to <i>Figure 3.1</i> ) and the mill contractors were briefed on the waste segregation and advise to practise waste management in accordance to the Company's practices and waste management plan.

Nonconformities detailed here shall be addressed through the organization's corrective action process, in accordance with the relevant corrective action requirements of the audit standard, including actions to analyse the cause of the nonconformity and prevent recurrence, and complete records maintained.

- Corrective actions to address identified major nonconformities shall be carried out immediately and SGS notified of the actions taken within 30 days. An SGS auditor will perform a **follow up visit** within 60 days to confirm the actions taken, evaluate their effectiveness, and determine whether certification can be granted or continued.
- Corrective actions to address identified major nonconformities shall be carried out immediately and **records with supporting evidence sent to the SGS auditor** for close-out within 60 days.
- Corrective Actions to address identified minor non conformities shall be documented on an action plan and sent by the client to the auditor within 60 days for review. If the actions are deemed to be satisfactory they will be followed up at the next scheduled visit
- Corrective Actions to address identified minor non-conformities have been detailed on an action plan and the intended action reviewed by the Auditor, deemed to be satisfactory and will be followed up at the next scheduled visit.
- Appropriate immediate action taken in response to each non-conformance as required

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Note:- Initial, Re-certification and Extension audits – recommendation for certification cannot be made unless check box 4 is completed. For re-certification audits the time scales indicated may need to be reduced in order to ensure re-certification prior to expiry of current certification.

Note: At the next scheduled audit visit, the SGS audit team will follow up on *all* identified nonconformities to confirm the effectiveness of the corrective actions taken.

### 8. General Observations & Opportunities for Improvement

#### **Positive Observations:**

- The support from IJM Plantation personnel, especially the ground staff contribute to the smoothness and successful of the audit process.
- The spirit of unity and enthusiasm of the personnel towards achieving MSPO certification is impressive.
- The unit has dedicated staffs who are assets to the company. Their cooperative, knowledgeable and hospitability are commendable
- Organised documentation & highly commitment towards certification

#### Important Observations and Opportunities for Improvements:

- Contact details and information should be updated thoroughly.
- Waste management plan should be fully implemented to avoid and reduce pollution and the rick of contamination to the environment.
- Efficiency of resolving complaints could be further improved.
- Awareness of MSPO implementation among contractors could be improved.

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# Appendix 1: Multi –Site Address List

	ESTATES		
NAME OF ESTATE / PLANTATION	LOCATION	GEO-COORDINATES (GPS)	PLANTATION AREA (HA)
Excellent Challenger 1	North Of Sungai Sugut, Sugut Region, Beluran, Sabah	N 6° 18' 27.54" E 117° 29' 27.42"	3,506.19 Ha
Berakan Maju	South Of Sungai Sugut, Sugut Region, Beluran, Sabah	N 6° 14' 27.38" E 117° 28' 11.21 "	3,010.46 Ha
Sungai Sabang	South Of Sungai Sugut, Sugut Region, Beluran, Sabah	N 6°12'43.24" E 117°32'36.89"	4,659.14 Ha
Excellent Challenger 2	North Of Sungai Sugut, Sugut Region, Beluran, Sabah	N 6º 20' 7.38" E 117º 27' 38.33"	3,002.04 Ha
Rakanan Jaya South	North Of Sungai Sugut, Sugut Region, Beluran, Sabah	N 6º 18' 22.39" E 117º 22' 44.65"	967.63 Ha
Rakanan Jaya North	South Of Sungai Paitan, Sugut Region, Beluran, Sabah	N 6º 28' 22.84" E 117º 31' 11.60"	3,951.22 Ha
Minat Teguh	Km 39, Sandakan-Telupid-Kota Kinabalu Highway, District Of Labuk- Sugut, Sabah	N 5°49'54.43" E 117°52'9.59"	2,837.54 Ha
Sijas	Km 12.5, Jalan Beluran, District Of Labuk-Sugut, Sabah	N 5°47'37.15" E 117°34'30.13"	1,010.91 Ha
	MILL		
MILL / PLANT NAME	LOCATION	GEO-COORDINATES (GPS)	PLANT CAPACITY
Sabang Palm Oil Mill 1	Labuk/ Sugut, Beluran, 90009 Sabah	N 6° 14' 00.985" E 117° 31' 45.112"	60 MT/HR
Sabang Palm Oil Mill 2	Labuk/ Sugut, Beluran, 90009 Sabah	N 6º 21' 11.525" E 117º 28' 38.866"	45 MT/HR
Minat Teguh Palm Oil Mill	Km 39, Sandakan-Telupid-Kota Kinabalu Highway, District Of Labuk- Sugut, Sabah	N 5°49'10.31" E 117°52'11.97"	45 MT/HR

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# Appendix 2: List of Stakeholders Contacted

Stakeholder	Type of Stakeholder	Issues raised	Comments/Action Taken		
Minat Teguh Palm Oil M	1111				
1.a) Nasir Bin Samsuddin b).Samir Abdul Majid	FFB Supplier (Sayongmas Sdn Bhd)	The stakeholders are generally happy with the company especially on the provision of business opportunities.	They are aware of MSPO. With regards to complaints/grievances need further training.		
2)Chok Kui Choi	FFB Supplier (Smallholder)	The stakeholder also generally happy with the company on business opportunity.	They are aware of MSPO. With regards to complaints/grievances need further training.		
Minat Teguh Estate					
3)Haslina B Nawir	Transport Contractor (Syarikat Bersatu Perdana Sdn Bhd)	No issue raised by the contractor	The contractor not sure with grievances procedure (How to fill form and location of the form)		
4) Kamarudin Bin Pattolla	FFB Transporter (Contractor Terus Maju Sdn Bhd)	No issue raised by the contractor	The contractor request more detail information / training on grievances procedure		
Excellence Challenger I					
5) Encik Zulkaidi Amir	FFB Transporter (Contractor Zulzanika Enterprise)	No issue raised by the contractor	They are aware of MSPO. With regards to complaints/grievances need further training.		
Excellence Challenger I	<u>I</u>				
1) Tan Boon Guan (Simon Tan)	Metro Bayan Sdn Bhd	No issue raised by the contractor	They are aware of MSPO. With regards to complaints/grievances need further training.		
	Kg Linaiyukan,	Estate development area encroaching into village	The local request more detail information / training		

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3) MasjaliT umas	Borneo Crops & Taniaga Holdings (Smallholder)	No issue raised by the contractor	They are aware of MSPO. With regards to complaints/grievances need further training.	
4) Rene Ulysses Hanis	IOI Group, Sugut Estate (FFB Supplier)	No issue raised by the contractor	They are aware of MSPO. With regards to complaints/grievances need further training.	



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