

Woodman Group of Companies, Miri Region Audit Summary Report

Organization:	Wood	man Group of Companies, Miri Regio	n				
Address:	Head	quarters Address					
	Lot 30	6, Jalan Krokop 98000, Miri, Sarawak					
	Conta	ct person.: Ms Yvonne Then (Admin Ass	istant)				
		ct No.: 085-419321 ext. 147	istant)				
		yw.then@woodman.com.my					
	Emai						
	Estat	e Address					
	Woodman Kuala Baram Estate Sdn. Bhd. (Adong Estate)						
	LPF/0	004, Kuala Baram, Miri Division					
	Wood	man Kuala Baram Estate Sdn. Bhd. (Ala	n Estata)				
		004, Kuala Baram, Miri Division					
	Wood	man Kuala Baram Estate Sdn. Bhd. (Bar	ram Estate)				
	LPF/0	004, Kuala Baram, Miri Division					
	10/100						
		man Kuala Baram Estate Sdn. Bhd. (Ker	runtum Estate	<u>e)</u>			
		004, Kuala Baram, Miri Division					
	Wood	man Kuala Baram Estate Sdn. Bhd. (Bak	kong Estate)				
	LPF/0	004, Kuala Baram, Miri Division					
	Wood	man Kuala Baram Estate Sdn. Bhd. (Dria	an Estate)				
	LPF/0	004, Kuala Baram, Miri Division	-				
	Wood	man Kuala Baram Estate Sdn. Bhd. (Liki	u Estato)				
		004, Kuala Baram, Miri Division	<u>u Estatej</u>				
	Origro	w Venture Sdn. Bhd. (Origrow Estate)					
	Lot 1,	Block 7, Bakong Land District, Miri Sara	wak				
	R4 :11 A						
		<u>ddress</u> man Kuala Baram Estate Sdn. Bhd. (Add	ong Palm Oil	Mill)			
		004, Kuala Baram, Miri Division	Jily Faill Oil	<u>iviiii)</u>			
	,0						
Standard(s):	MSPC) MS2530-3:2013 Part 3 : General A		Body(s): D	EPARTM	ENT	
		•	TANDARDS	of MALAY	SIA (DSM)	
		holders) MS2530-4: 2013 Part 4 : General					
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	principles for Palm Oil Mills	;	
Representative:	Woodman MSPO Managem	ent	
Site(s) audited:	3	Date(s) of audit(s):	8 th -10 th April 2019
EAC Code:	Nil	NACE Code:	Nil
No. of Employees:	Estate: 716 Mill :154	No. of Shifts:	Mill: 2 shift
Lead auditor (LA):	Dickens Mambu (DM)(LA)	Additional team member(s) (AM):	Jeffrey Denis Ridu (JDR)(AM) Abdul Khalik Arbi (AKA)(AM)

1. Audit objectives

The objectives of this audit were:

to confirm that the management system conforms with all the requirements of the audit standard; to confirm that the organization has effectively implemented the planned management system; to confirm that the management system is capable of achieving the organization's policy objectives.

2. Scope of certification

Production of Fresh Fruit Bunches (FFB) for Plantations in compliance to the MSPO Certification Standard MS2530-3:2013 Part 3 : General Principles For Oil Palm Plantations And Organized Smallholders

Processing of Fresh Fruit Bunches (FFB) and Production of Crude Palm Oil (CPO) and Palm Kernel (PK) in compliance to the MSPO Certification Standard MS2530-4:2013 Part 4 : General Principles for Palm Oil Mills

The audit covered the MS 2530:2013 requirements particularly MSPO Certification Standard **MS2530-**3:2013 Part 3 and **MS2530-4:2013 Part 4**

Validation of processes for production and service provision

Has this scope been amended as a result of this audit?	Yes	🗹 No
This is a multi-site audit and an Appendix listing all relevant sites and/or remote locations has been established (attached) and agreed with the client	Ves	🗆 No

3. Current audit findings and conclusions

The audit team conducted a process-based audit focusing on significant aspects/risks/objectives required by the standard(s). The audit methods used were interviews, observation of activities and review of documentation and records.

The structure of the audit was in accordance with the audit plan and audit planning matrix included as annexes to this summary report.

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The audit team concludes that the organization 🛛 has 🗌 has not established and maintained its management system in line with the requirements of the standard and demonstrated the ability of the system to systematically achieve agreed requirements for products or services within the scope and the organization's policy and objectives.

Number of nonconformities identified: 0 Major 2 Minor

Therefore the audit team recommends that, based on the results of this audit and the system's demonstrated state of development and maturity, management system certification be:

Granted / Continued / Withheld / Suspended until satisfactory corrective action is completed.

4. Previous Audit Results

The results of the last audit of this system have been reviewed, in particular to assure appropriate correction and corrective action has been implemented to address any nonconformity identified. This review has concluded that:

Any nonconformity identified during previous audits has been corrected and the corrective action continues to be effective.

The management system has not adequately addressed nonconformity identified during previous audit \square activities and the specific issue has been re-defined in the nonconformity section of this report.

5. Audit Findings

The audit team conducted a process-based audit focusing on significant aspects/risks/objectives. The audit methods used were interviews, observation of activities and review of documentation and records.

The management system documentation demonstrated conformity with the requirements of the audit standard and provided sufficient structure to support implementation and maintenance of the management system.	🛛 Yes	🗌 No
The organization has demonstrated effective implementation and maintenance / improvement of its management system.	🛛 Yes	🗌 No
The organization has demonstrated the establishment and tracking of appropriate key performance objectives and targets and monitored progress towards their achievement.	🛛 Yes	🗌 No
The internal audit program has been fully implemented and demonstrates effectiveness as a tool for maintaining and improving the management system.	🛛 Yes	🗌 No
The management review process demonstrated capability to ensure the continuing suitability, adequacy and effectiveness of the management system.	🛛 Yes	🗌 No
Throughout the audit process, the management system demonstrated overall conformance with the requirements of the audit standard.	🛛 Yes	🗌 No
Certification claims are accurate and in accordance with SGS guidance	🗌 Yes	🗌 No

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6. Significant Audit Trails Followed

The specific processes, activities and functions reviewed are detailed in the Audit Plan. In performing the audit, various audit trails and linkages were developed, including the following primary audit trails, followed throughout:

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Addre	ess	Headqu	uarters Add	dress							
		Lot 306	i, Jalan Kroł	kop 98000, I	Viri, Sarawak						
		Contac	t person.: M	s Yvonne T	hen (Admin Assista	ant)					
		Contac	t No.: 085-4	19321 ext.	147						
		Email:	yw.then@w	oodman.cor	<u>n.my</u>						
		Estate	Address								
		Woodm	nan Kuala B	aram Estate	e Sdn. Bhd. (Adong	Estate)					
		LPF/00	04, Kuala B	aram, Miri I	Division						
		Woodm	nan Kuala B	aram Estate	e Sdn. Bhd. (Alan E	<u>state)</u>					
		LPF/00	04, Kuala B	aram, Miri I	Division						
		Woodm	nan Kuala B	aram Estate	e Sdn. Bhd. (Baram	<u>Estate)</u>					
		LPF/00	LPF/0004, Kuala Baram, Miri Division								
		Woodm	nan Kuala B	aram Estate	e Sdn. Bhd. (Kerunt	tum Estate	e)				
			04, Kuala B				_				
		Woodm	nan Kuala B	aram Estate	e Sdn. Bhd. (Bakon	<u>g Estate)</u>					
		LPF/00	04, Kuala B	aram, Miri I	Division						
		Woodm	<u>nan Kuala B</u>	aram Estate	e Sdn. Bhd. (Drian I	<u>Estate)</u>					
		LPF/00	04, Kuala B	aram, Miri I	Division						
		Woodm	Woodman Kuala Baram Estate Sdn. Bhd. (Liku Estate)								
		LPF/00	04, Kuala B	aram, Miri I	Division						
		Origrow	v Venture S	dn. Bhd. (Oi	rigrow Estate)						
		Lot 1, E	Block 7, Bak	ong Land D	istrict, Miri Sarawal	k					
		Mill Ad	dress								
				aram Estate	e Sdn. Bhd. (Adong	Palm Oil	<u>Mill)</u>				
		LPF/00	04, Kuala B	aram, Miri I	Division						
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MPOB License No.:	APOM: 578622004000	Expiry date:	APOM: 30/11/2019
NO	Adong Estate: 571253002000		Adong Estate:
	Alan Estate: 550621002000		31/03/2020
	Baram Estate: 550622002000		Alan Estate: 30/06/2020
			Baram Estate:
			30/06/2020
Scope of Activity:	 Menjual dan mengalih (FFB, PK, Membeli dan mengalih (FFB, PK, Menyimpan (PK, CPO, SPO) Mengilang (FFB) 		
Visit Number:	02 (Stage 2)	Actual Visit Date:	8 th -10 th April 2019
Proposed Next Audit	February 2020		
Visit Due by Date:	Nil	For auditor infor	mation only
Lead Auditor:	Dickens Mambu (DM)		
Audit Member	Abdul Khalik Arbi (AKA) & Jeffery	/ Denis Ridu (JDR)
Additional Attendees and Roles	Nil		
Standard(s):	MSPO MS2530-3:2013 Part 3 : Ge Organized Smallholders MSPO MS2530-4: 2013 Part 4 : Ge	-	
Audit Language:	English & Malay		
Audit Scope:	1.The audit covered Three (3) site p Operations, comprising of managen (FFB), documentation and site asse	nent systems, proce	o 1
	2. The audit covered all the MSPO 2 exclusion of clause in compliance to		•

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Date	Time	Auditor	Organizational and Functional Units/ Processes and activities	Key Contact
11 th April 2019	7.00am 8.00 am	AKA, DM, JDR	Flight Kuching to Bintulu Arrived at Bintulu Airport	Estate Personnel
(Day 1)	8.00 am	AKA, DM, JDR	 Depart to Semanok estate Arrive at Estate Opening Meeting Audit Process (Site Visit) Principal 1: Management commitment and responsibility Principle 2: Transparency Principle 3: Compliance to legal requirements Principal 4: Social responsibility, health, safety and employment condition Principal 5: Environment, natural resources, biodiversity and ecosystem services Principal 6: Best Practice Principle 7: Development of New Plantings 	Estate Personnel
	12.30pm		Lunch	-
	1.00pm		Continue Audit Process (Document review, Policies, local law compliances, deduction and pay slip, Safety and health procedures, environment procedure, minimum wages monitoring, social benefits)	
	4.00pm		Auditor discussion with Auditee	
	5.00pm		End of Audit	
	6.00pm		Depart to Bintulu Town	

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Date	Time	Auditor	Organizational and Functional Units/ Processes and activities	Key Contact
12 th April 2019 (Day 2)	7.00 am	AKA, DM, JDR	 Depart to Usaha Estate Arrive at Usaha Estate Audit Process (Site Visit) Principal 1: Management commitment and responsibility Principle 2: Transparency Principle 3: Compliance to legal requirements Principal 4: Social responsibility, health, safety and employment condition Principal 5: Environment, natural resources, biodiversity and ecosystem services Principal 6: Best Practice Principle 7. New Planting 	Estate Personnel
	12.30pm	-	Lunch	
	1.00pm		Continue Audit Process (Document review, Policies, local law compliances, deduction and pay slip, Safety and health procedures, environment procedure, minimum wages monitoring, social benefits)	
	4.00pm		Auditor Discussion	
	5.00pm	-	Closing Meeting	
	6.00pm		Depart to Bintulu Town	

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Date	Time	Auditor	Organizational and Functional Units/ Processes and activities	Key Contact
13 th April 2019 (Day 3)	7.00 am	AKA, DM, JDR	 Depart to Usaha Sepadan Palm Oil Mill Arrive at Usaha Sepadan Palm Oil Mill Audit Process (Site Visit) Principal 1: Management commitment and responsibility Principle 2: Transparency Principle 3: Compliance to legal requirements Principal 4: Social responsibility, health, safety and employment condition Principal 5: Environment, natural resources, biodiversity and ecosystem services Principal 6: Best Practice 	Mill Personnel
	12.30pm 1.00pm		Lunch Continue Audit Process (Document review, Policies, local law compliances, deduction and pay slip, Safety and health procedures, environment procedure, minimum wages monitoring, social benefits)	
	4.00pm		Auditor Discussion	1
	5.00pm		Closing Meeting	1
	6.00pm	7	Depart to Bintulu Airport]

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Location and Maps

The GPS locations of the state are shown in Table 1.

Table 1: GPS Location

Supply Base / Estates:	Location Address:	GPS Coordinate(s):	Area Certified(HA):
Woodman Kuala Baram Estate Sdn. Bhd. (Adong Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º30'45.2" E 114º07'13.1"	4,177.00
Woodman Kuala Baram Estate Sdn. Bhd. (Alan Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04°30'45.2" E 114°07'13.1"	3,966.05
Woodman Kuala Baram Estate Sdn. Bhd. (Baram Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º26'18.5" E 114º09'20.3"	4,368.43
Woodman Kuala Baram Estate Sdn. Bhd. (Keruntum Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º26'18.5" E 114º09'20.3"	4,071.41
Woodman Kuala Baram Estate Sdn. Bhd. (Bakong Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º22'10.9" E 114º12'34.6"	4,193.00
Woodman Kuala Baram Sdn. Bhd. (Drian Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º22'10.9" E 114º12'34.6"	4,060.34
Woodman Kuala Baram Sdn. Bhd. (Liku Estate)	LPF/0004, Kuala Baram, Miri Division.	N 04º22'23.6" E 114º05'05.2"	4,477.00
Origrow Venture Sdn. Bhd. (Origrow Estate)	Lot 1, Block 7, Bakong Land District, Miri Sarawak.	N 04º05'53.4" E 114º05'30.6"	2,023.10

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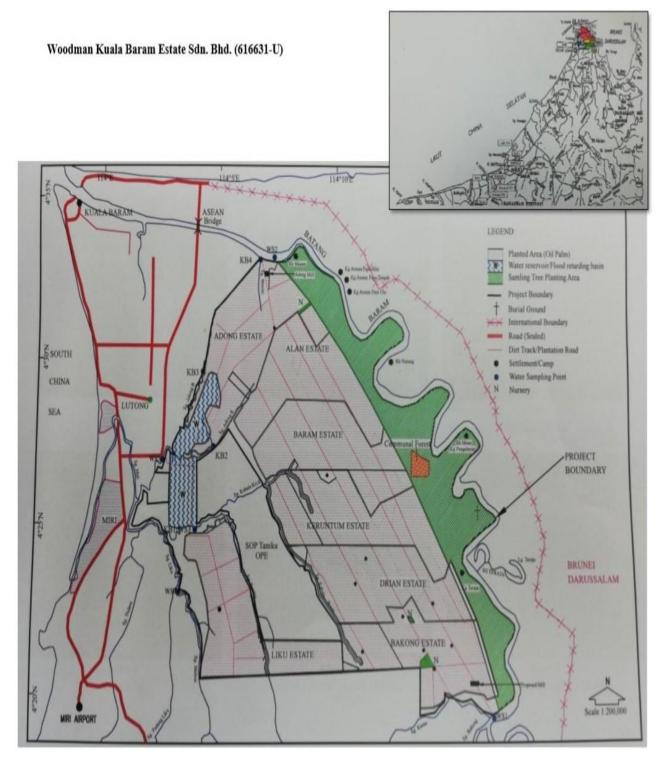


Mill:	Location Address:	GPS Coordinate(s):	Mill Capacity:
Woodman Kuala Baram Estate Sdn. Bhd. (Adong Palm Oil Mill)	LPF/0004, Kuala Baram, Miri Division.	N 04°32'25.3" E 114°06'57.4"	90 MT/H

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Figure 1:Mill & Estate Locality Map



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Description of Mill Production

The FFB are sourced from the estate which are individually managed by Woodman Group of Companies. The crop yield from these is mention in **Table 2** below.

Table 2: FFB Production

Mill	FFB Produ	FFB Production (MT)		
Will	Year 2017	Year 2018	Year 2019	
Woodman Kuala Baram Estate Sdn. Bhd. (Adong Palm Oil Mill)	409,490.38	428,320.69	662,195.00	

Table3: Actual and Projected Mill Processing Data

	Actual FY (2018)		Projected (FY 2019)		
	CPO (mt)	PK (mt)	CPO (mt)	PK (mt)	
Woodman Kuala Baram Estate Sdn. Bhd. (Adong Palm Oil Mill)	73,316.23	13,268.27	112,573.15	19,865.85	
	OER: 17.12%	KER: 3.10%	OER: 17.00%	KER: 3.00%	

Stakeholder Consultation and List of Stakeholders Contacted

A public announcement was made 30 days prior to the audit.

https://www.sgs.com/en/certified-clients-and-products/fcm/malaysia/-/media/3D89ECFC5278435DA65647823890FD89.ashx

Stakeholder consultation took place in the form of meetings and interviews. Due to this is the main assessment, meetings with stakeholders were held in the respected estate office. Detail can be referred to **Appendix 2**:

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Comment on MS2530-3 Compliance Status:

Comment on Principle 1	An MSPO Policy statement states that the management of Woodman Kuala Baram Estate Sdn Bhd is committed to provide adequate resource and commitment towards the sustainability of the palm oil business by implementing MSPO and ensure that all levels of workforce and stakeholders are committed and understood the commitment towards MSPO certification according to principles. The policy was established on 1 st August 2018 signed by the Director, Mr Kueh Chie Tiong. (Ref Doc No. MSPO/WKBE/MSPOP01/18 Rev No. 0)
	Based on the MSPO Policy Statement referred, the organization does highlight their commitment thriving for continual improvement their resources and technology to operate in sustainability manners.
	The policy is communicated to the workers during the first time of employment. The policy is displayed at the notice board in the office and made accessible to all employees. Latest Internal audit report was evident during the time of audit. The internal audit was led by Mr Tan Lee Phin and assisted by 4 audit members namely, Ng Kok Kwang, Tiong Chang Ga, Chong Fung Yen and Then Yee Woon.
	Internal audit date : 21 January 2019 No. Of NCs: 7
	Issue raised: No bund at chemical and POL store. Root Cause: Nil. Corrective action: Build the bund at the entrance of chemical and POL store.
	A non-conformity Report Form - NCR Form No. 02 NC Description: No bund at chemical and POL store. Corrective action: Build the bund at chemical and POL store. Expected completion date : 04/02/2019 Date NCR closed: 08/02/2019.
	Report was made to the management review during the management review on 31st January 2019. 4.1.3 Criteria 3: Management Review During the audit, it was found that management review was done at Usaha Estate office. The Management review discuss:

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	1. Review of MSPO management system
	2. Review of Internal Audit results
	3. Status of improvement and/or corrective action and
	implementation of action plan.
	4. Suitability of existing MSPO and company policies.
	5. Opportunities for improvement.
Comment on Principle 2	The Complaint and Grievance Procedure is available. Ref SOPWM- MP4 COMPLAINT AND GRIEVANCE
	The grievance and complaints box & forms were available at the estate office. Currently no complaints received.
	The Management Representative appointed for MSPO is Mr Nichlas Jermaine Bin Duou, Senior Plantation Manager and he is also the Social Liaison Officer. Appointment letters as per MSPO/WKBE(B)/ALMR01/18 dated 13/08/2018 and MSPO/WKBE(B)/ALSLO01/19 dated 16/02/2019 respectively.
Comment on Principle 3	The estate has listed all laws applicable to their operations in a legal requirement register as evident in List and Summary of Applicable Laws & Regulations. The list includes:
	Environment:
	- Environmental Quality Act 1974
	- Natural Resources and Environment Ordinance 1958
	- Sarawak River Ordinance
	Safety:
	-Factories & Machineries Act 1967
	-Occupational Safety and Health Act 1994
	-Pesticides Act 1974
	Social:
	- Worker's Minimum Standards of Housing and Amenities Act 1990
	- EPF Act 1991
	- Minimum Wages Order 2016
	- Employment and Insurance System Bil 2017
	- Labor Ordinance Sarawak 1952
	Biodiversity :
	- Wildlife Protection Ordinance 1998
Comment on Principle 4	Usaha Estate Social Impact has been developed by estate
	personnel Mdm Missstina Ak Setia as admin clerk.
	Based on the report provided in the report, SIA report was done on
	questionnaire provided by estate management. The questionnaire
	was including:
	a. Access and use rights
	b. Economic Livelihoods and working conditions
	c. Cultural and religious Values
	d. Health and Education Facilities
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Document:

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The report showed that the social impact assessment was done internally. Feedback from the workers can be verified in File 4.4 Social Responsibility, Health, Safety & Employment Condition. Semanok Estate Social Impact Assessment (SIA) was conduct by internally by the estate management. Based on the report, the content of SIA report list as below: Based on the estate record, Standard Operation Procedure (SOP) for grievance and complaint was made available in the site office. The document can be verified in File 4.2 Transparency. And for Semanok estate it can be verified in File MSPO 9.0 – 11. Woodman Group of Companies has established a Policy Statement on Occupational Safety & Health Policy. The policy has been signed by Mr Kueh Chie Tiong (Director) on 1* August 2018. The policy is displayed in the Estate Office. From briefing record, it was sighted that safety and health aspects has been communicated to all workers through briefing session (muster ground). The top management of Woodman Group of Companies is committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement. There were no evidences of any form of discrimination based on race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate Sdn Bhd and Woodman Kuala Baram Estate will managed and maintain record all employees under the following declates of information the ever employees. Papie of Birth NRIC No. (Malaysian) NRIC No. (Malaysian) Pasport No. <th></th> <th></th> <th></th> <th>With the SIA report, it also include issue raised and action plan to be taken to complete the complaints.</th>				With the SIA report, it also include issue raised and action plan to be taken to complete the complaints.
Social Impact Assessment (SIA) was conduct by internally by the estate management. Based on the report, the content of SIA report list as below: Based on the estate record, Standard Operation Procedure (SOP) for grievance and complaint was made available in the site office. The document can be verified in File A.2 Transparency. And for Semanok estate it can be verified in File MSPO 9.0 – 11. Woodman Group of Companies has established a Policy Statement on Occupational Safety & Health Policy. The policy has been signed by Mr Kueh Chie Tiong (Director) on 1st August 2018. The policy is displayed in the Estate Office. From briefing record, it was sighted that safety and health aspects has been communicated to all workers through briefing session (muster ground). The top management of Woodman Group of Companies is committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement indicated in the "Social Policy" established by the management. There were no evidences of any form of discrimination based on race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. Employee Name Date of Birth NRIC No (Malaysian) Passport No.				internally. Feedback from the workers can be verified in File 4.4
for grievance and complaint was made available in the site office. The document can be verified in file 4.2 Transparency. And for Semanok estate it can be verified in File MSP0 9.0 – 11. Woodman Group of Companies has established a Policy Statement on Occupational Safety & Health Policy. The policy has been signed by Mr Kueh Chie Tiong (Director) on 1st August 2018. The policy is displayed in the Estate Office. From briefing record, it was sighted that safety and health aspects has been communicated to all workers through briefing session (muster ground). The top management of Woodman Group of Companies is committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement indicated in the "Social Policy" established by the management. There were no evidences of any form of discrimination based on race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate dwill managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. Employee Name Date of Birth NRIC No (Malaysian) Passport No.				Social Impact Assessment (SIA) was conduct by internally by the estate management. Based on the report, the content of SIA report
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was sighted that safety and health aspects has been communicated to all workers through briefing session (muster ground). The top management of Woodman Group of Companies is committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement indicated in the "Social Policy" established by the management. There were no evidences of any form of discrimination based on race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. Employee Name Date of Birth NRIC No (Malaysian) Passport No.				Statement on Occupational Safety & Health Policy. The policy has been signed by Mr Kueh Chie Tiong (Director) on 1 st August
committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement indicated in the "Social Policy" established by the management. There were no evidences of any form of discrimination based on race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. Employee Name Date of Birth NRIC No (Malaysian) Passport No.				was sighted that safety and health aspects has been communicated
race, national origin, religion, gender, union and political affiliation and is covered in the policy as well. Usaha and Semanok Estates managed under Woodman Kuala Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. - - Employee Name - - Date of Birth - - NRIC No (Malaysian) - - Passport No. Visit Type: Main Visit n°: 1				committed to implement the equal opportunity within their organization. Their commitment is clearly described with the statement indicated in the "Social Policy" established by the
Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following documents : Records verified during the audit were found contains the following details of information for every employees. - Employee Name - Date of Birth - NRIC No (Malaysian) - Passport No.				race, national origin, religion, gender, union and political affiliation
details of information for every employees. - Employee Name - Date of Birth - NRIC No (Malaysian) - Passport No. Job n°: MY05297 Report date: 10.04.2019 Visit Type: Main Visit n°: 1				Baram Estate Sdn Bhd and Woodman Kuala Baram Estated will managed and maintain record all employees under the following
Job n°: MY05297 Report date: 10.04.2019 Visit Type: Main Visit n°: 1				details of information for every employees. Employee Name Date of Birth NRIC No (Malaysian)
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	 Gender Address Designation Date of Commence. Details of terms and Condition Salary Notice of Termination Hours of Work Rest Day Public Holiday Annual Leave Sick Leave & Maternit Duty Secrecy General Conduct Transfer Others Employment Age of retirement Housing Levy, Transport and Sta Remuneration and Sta Rules and Regulations Minor 1 (4.4.1) The report showed that the social impainternally, however some components Baram Estate It was found that in the SIA developed was only taken from nearby communit communication with other component with stakeholders list) on SIA component with stakeholders list) on SIA component with stakeholders list) 	y Leave Security Do atutory/ Ag s act assess were four by Baram y & intern of stakeho	eposit greed Deduc sment was de nd lacking. n Estate, resp al stakeholde olders (as in	one ponse ers. The	
Comment on Principle 5	communication with other component	of stakeho vas found vailable du	olders (as in not available uring site visi	e. it and	
	2018 Usaha Sepadan Estate NREB EIA Approval Ref No.: (15) NRE 2000, The reference number was quot Usaha Sepadan Oil Palm Plantation at Land District, Bintulu Division, Sarawa Assessment report was conduct on 12 It was observed the latest EMR 1st Qu 2019), With reference No.: NREB/6-1/2 Sdn Bhd.	EB/6-4/16 te from El t Lot 1, Bl k. Enviror th April 20 larter 201	6 Dated 20th A Approval, I ock 15 of Ke nmental Impa 000. 9 (January to	n June Name: mena act o March	
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Semanok Estate NREB EIA Approval Ref No.: (11) NREB/6-4/250 Dated 4th February 2004, The reference number was quote from EIA Approval, Name: Extension of Woodman Oil Palm Plantation at Kuala Tatau, Bintulu Division, Sarawak. Environmental Impact Assessment report was conduct on November 200. It was observed the latest EMR 1st Quarter 2019 (January to March 2019), With reference No.: NREB/6-1/2G/30 by Ecosol Consultancy Sdn Bhd.
Standard Operating Procedures are available for the following: 1. Harvesting Ref: SOPWM - OP8 Harvesting 2. Weeding Ref: SOPWM - OP7 Weeding 3. Manuring Ref: SOPWM - OP9 Manuring 4. Pest & Disease Ref: SOPWM - Pest and Disease 5. Chemical Handling Ref: SOPWM - OP6 Chemical Handling 6. Replanting Ref: SOPWM - OP1 Replanting 7. Water management Ref: SOPWM - OP2 Water management It was observed the operation budget, activity programme FY Year 2019 was made available in the estate. It can be verified in Operation Budget, Plans and Programs with File code.: 6.2-DJ0-01-01- Budget for both estates were presented during the time of audit. The budget included: - <u>FFB Sale</u> - <u>LF Sale</u> - <u>Profit and Loss Statement</u> - <u>Expenditure and cost</u>

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Comment on MS2530-4 Compliance Status:

Comment on Principle 1	The MSPO Policy which covers the whole group Woodman Group of Companies was sighted as per MSPO requirement dated 1 st August 2018. It was signed by Mr Kueh Chie Tiong (Executive Director). Document No. MSPO/UPOM/MSPOP01/18.
	The MSPO Policy which covers the whole group Woodman Group of Companies was sighted as per MSPO requirement dated 1st August 2018. It was signed by Mr Kueh Chie Tiong (Executive Director). Document No. MSPO/UPOM/MSPOP01/18.
	Mill example : Usaha Sepadan Palm Oil Mill is committed to comply with the requirements of Malaysian Sustainable Palm Oil (MSPO) Standards in all its operation.
	The Policies are all displayed at office and other strategic places.
	Internal audit latest conducted: 22 nd January 2019The internal audit was lead by Mr Tan Lee Phin and assisted by 4 audit members namely, Ng Kok Kwang, Tiong Chang Ga, Chong Fung Yen and Then Yee Woon.
	Report of internal audit was made available during mill management review. In the report, it indicate description of non-conformance, root cause, correction action and verification.
	The management review meeting was conducted on 28/01/2019.The meeting was conducted at Usaha Sepadan Mill office by Executive Director, Mr Kueh Chie Tiong, Mill Manager as Management Representative, Mr Wilfred Ajan and all MSPO committee members.
Comment on Principle 2	The mill management will communicate all information requested by relevant stakeholders thru mill. This will be based on types of inquiry. All information relating to external stakeholder will be responded by HQ top management.
	The management will communicate with interested stakeholders on information requested and reply accordingly.
	Management documents for the mill are made publicly available upon request. Information can be accessed through the Woodman Group website.
	Website : <u>www.woodman.com.my</u>
	The company has established a Procedure on Consultation & Communication in Document No: SOP Consultation & Communication
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			-			
		Rev. No. 0 dated 22 nd August 2018 for with the relevant stakeholders.	or consult	ation and co	ommunica	tion
		The document also include a Visitor by visitor.	Briefing F	orm to be a	cknowled	ged
		Grievance and complaints box and f office.Grievances procedure docume Rev No. 0 dated 1 st August 2018.	ent: SOP	Complaint	& Grieva	nce
		The Management Representative app Ak Dennis, Mill Manager and he is Appointment letters as per MSI 16/02/2019.	also the	e Social Lia	aison Offi	
Comment on Princip	le 3	The management has provided List ar Regulations revised on 18/01/2019.	nd Summa	ary of Applica	able Laws	&
		The management have provided legal The key legislation are:	register			
		Environmental Quality Act 1974 (Act 1	27) availa	able		
		Factories and machinery Act 1967 (Ac	t 139) & F	Regulations &	& Rules	
		available				
		Labour Ordinance Sarawak (Act A123	()			
		The mill management have provided a	person ir	n charge acc	ordina to	the
		law register on law compliance and mo	-	-	-	
		For mill, person in charge is Ms Tema	-			
Comment on Princip	le 4	Usaha Sepadan and Semanok Palm C		•		
		developed by estate personnel Mdm N due to within same area. For Semano				'k
		Chieng Wah Ling (office incharge). Based on the report provided in the re	nort SIA	roport woo d	000 00	
		questionnaire provided by estate mana including:		•		s
		a. Access and use rights				
		b. Economic Livelihoods and wo	rking cond	ditions		
		c. Cultural and religious Values	-			
		d. Health and Education Facilitie	s			
		With the SIA report, it also includes iss	sue raised	and action	plan to be	
		taken to complete the complaints.				
		The report showed that the social impa	act assess	sment was d	one	
		The report showed that the social impainternally. Feedback from the workers Impact Assessment.				
		internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill	can be v	erified in File	e Social	
		internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard	can be v Operatior	erified in File	Social (SOP) for	
		internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard grievance and complaint was made av	can be v Operatior railable in	erified in File n Procedure the site offic	Social (SOP) for	
		internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard grievance and complaint was made av document can be verified in file 4.2 Tra	can be v Operatior railable in ansparence	erified in File n Procedure the site offic cy.	Social (SOP) for e. The	
		internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard grievance and complaint was made av	can be v Operatior railable in ansparence	erified in File n Procedure the site offic cy.	Social (SOP) for e. The	
Job n°: MY05297 Ren	ort date: 1	 internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard grievance and complaint was made av document can be verified in file 4.2 Tra Currently Grievance and complaint wa a. Mdm Misstina anak Setia 	can be v Operatior railable in ansparence s sighted	erified in File n Procedure the site offic cy. list as below	Social (SOP) for e. The	1
Job n°: MY05297 Rep	ort date: 10	internally. Feedback from the workers Impact Assessment. Usaha Sepadan Palm Oil Mill Based on the estate record, Standard grievance and complaint was made av document can be verified in file 4.2 Tra Currently Grievance and complaint wa	can be v Operatior railable in ansparence	erified in File n Procedure the site offic cy. list as below	Social (SOP) for e. The /:	



- Issue open 11.12.2018
- Tiada papan tanda disepanjang jalan.
- Expected to be finish 1.02.2019
Details of complaints/grievances, date and details of action taken has been recorded in the File Standard Operation Procedure.
been recorded in the The Standard Operation Procedure.
Complaint form was made available at site office along with the complaint form. The form and box was sighted at the front office Usaha Sepadan Mill and Semanok Mill.
The mills has provided record of CSR for the year 2018. It was based on main company recorded. The CSR programmed was done under Woodman Companies of Group. The record was sighted at CSR estate file.
Among Record of CSR shown during audit :
 Jamuan Makan Malam Tahunan Annual Dinner, dated 21st June 2018.
 Donation for "Penerbitan Buletin Bagi mengisi Tabung Kebajikan, Pelajaran dan pembangunan persatuan rekreasi dana mal bekas kastam dan imigresen.
It was observed that all CSR request was filed in 4.4 Social Responsibility, Health Safety & Employment Condition. file with all request has been entertain by estate.
Woodman Group of Companies has established a Policy Statement on Occupational Safety & Health Policy . The policy has been signed by Mr Kueh Chie Tiong on 1 st August 2018.
This policy was implemented at all group of company subsidiaries company under Woodman.
The policy is displayed in the mill Office, mill area and labour quarters.
Observed that the occupational safety and health plan covers the followings:
a) A Policy Statement of Occupational Safety & Health dated 1st August 2018 signed by Director. The policy is displayed in the Mill Office, mill area and labour line area.
Usaha Sepadan Palm Oil Mill
It was sighted the safety and health meeting was conduct quarterly. The date of meeting conducted list as below:
Year 2018
- 07th January 2018 (1st Meeting)
- 16th May 2018 (2nd Meeting)

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 25th September 2018 (3rd Meeting) 28th December 2018 (4th Meeting) Year 2019 2nd April 2019 (1st Meeting) Semanok Palm Oil Mill It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 24th January 2018 (1st Meeting) 29th June 2018 (2nd Meeting) 24th October 2018 (3rd Meeting) 12th December 2018 (4th Meeting) Year 2019 	The
Year 2019 - 2nd April 2019 (1st Meeting) Semanok Palm Oil Mill It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 - 24th January 2018 (1st Meeting) - 29th June 2018 (2nd Meeting) - 24th October 2018 (3rd Meeting) - 12th December 2018 (4th Meeting)	The
 2nd April 2019 (1st Meeting) Semanok Palm Oil Mill It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 Year 2018 24th January 2018 (1st Meeting) 29th June 2018 (2nd Meeting) 24th October 2018 (3rd Meeting) 12th December 2018 (4th Meeting)	The
Semanok Palm Oil Mill It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 - 24th January 2018 (1st Meeting) - 29th June 2018 (2nd Meeting) - 24th October 2018 (3rd Meeting) - 12th December 2018 (4th Meeting)	The
It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 - 24th January 2018 (1st Meeting) - 29th June 2018 (2nd Meeting) - 24th October 2018 (3rd Meeting) - 12th December 2018 (4th Meeting)	The
It was sighted the safety and health meeting was conduct quarterly. date of meeting conducted list as below: Year 2018 - 24th January 2018 (1st Meeting) - 29th June 2018 (2nd Meeting) - 24th October 2018 (3rd Meeting) - 12th December 2018 (4th Meeting)	The
date of meeting conducted list as below: Year 2018 - 24th January 2018 (1st Meeting) - 29th June 2018 (2nd Meeting) - 24th October 2018 (3rd Meeting) - 12th December 2018 (4th Meeting)	The
 24th January 2018 (1st Meeting) 29th June 2018 (2nd Meeting) 24th October 2018 (3rd Meeting) 12th December 2018 (4th Meeting) 	
 29th June 2018 (2nd Meeting) 24th October 2018 (3rd Meeting) 12th December 2018 (4th Meeting) 	
 24th October 2018 (3rd Meeting) 12th December 2018 (4th Meeting) 	
- 12th December 2018 (4th Meeting)	
Year 2019	1
- 27th February 2019 (1st Meeting)	
Agenda of the meeting list as below:	
1. Pengesahan minit mesyuarat.	
2. Pekara-pekara berbangkit	
3. Laporan pemeriksaan tempat kerja	
4. Laporan kemalangan	
It was sighted one accident happened and reported to Departme Safety and Health (DOSH) via form JKKP6, personnel involved Denis Jeli Anak Saga. Based on that accident mill management review the HIRARC involved, review was done on 22.0	Mr.
5. Latihan keselamatan dan kebersihan pekerjaan	
6. Laporan kesihatan & kebersihan	
7. Lain Lain pekara berkenaan keselamatan.	
8. Penangguhan mesyuarat	
Usaha Sepadan POM	
b) All operation risk was assessed and documented in the HIR Form. It can be verified, File 14.1 (HIRARC). List of operations asses below:	
- Back Pressure Receiver	

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- Pressure Sand Filter 1 & 2
- Hot Water Tank
- Boiler (Feed Water Tank)
- Boiler (Furnace – Ruang Pembakaran)
- Boiler (Steam Drum & Mud Drum)
- Boiler (Vaccum Dearator)
- Boiler (Softener No.1 & No.2)
- Etc
Risk assessment has been updated on 29.01.2019. Next review of the HIRARC will be on 1 December 2019.
Semanok POM
All operation risk was assessed and documented in the HIRARC Form. It can be verified, File Pengenalanpastian dan Penganalisaan Risiko di Tempat Kerja. List of operations assess as below:
- Pintu Pagar Kilang
- Pejabat
- Jejambat Timbang
- Pemunggahan Buah
- Workshop Mekanikal
- Etc
Risk assessment will be updated based on accident occurred.
Usaha Sepadan POM
c) It was sighted Occupational Safety and Health (OSH) Plan 2019 was made available in the mill record. Currently, for year 2019. In the training programmed year 2019. Proposed training to be conduct list as below:
1. Morning Briefing
2. First Aid Training
3. Training – Personnel Protective Equipment (PPE)
4. Training – Environmental Management Plan
5. Training- Handling Chemicals
6. Etc.

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	It can be verified in File No. 16.1. Training record list as below:
	1. Latihan Amalan 5S dalam Pengurusan Bengkel, dated 29.03.2019, time: 8.00 am, venue: Bengkel, attended by 14 attendees.
	 Latihan Pengurusan Buangan Terjadual, dated 3.04.2019, time: 11.00 am, venue: Stor Schedule Waste, attended by 4 attendees.
	The individual training record was done all in summary for all workers. It clearly marking training had been attend.
	Semanok POM
	It was sighted Occupational Safety and Health (OSH) Plan 2019 was made available in the mill record. Currently, for year 2019. In the training programmed year 2019. Proposed training to be conduct list as below:
	1. Morning Briefing
	2. Mesyuarat keselamatan dan kesihatan pekerjaan
	3. Pemeriksaan tempat kerja
	4. Taklimat CHRA
	5. Latihan kebakaran
	6. Penilaian risiko, pengenalpastian bahaya & kawalan (HIRARC)
	7. Kempen keselamatan dan kebersihan.
	8. Audiometric test
	9. etc
	It can be verified in File Program keselamatan & pengurusan kesihatan pekerja. It was sighted, the latest training conduct on 11th April 2019, training on Eyewash usage. The record of training can be verified in File Training and Competency.
	Semanok Palm Oil Mill
	d) It was sighted record of PPE was made available in the estate record. List of name samples as below:
	- Mr. Denis Jeli ak Saga (Fireman), it was sighted after accident occurred on 20.01.2019, the management had do corrective action by provide him safety vest. PPE issuance record can be verified in File PPE Issuance record.
	It verified in File No.14.
	Usaha Sepadan and Semanok POM
	e) The has a Safe Operating Procedure for handling of chemicals
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to ensure proper and safe handling and storage in accordance to OSH (Classification Packaging and Labelling) Regulation 1997 and OSH (Use and Standard of Exposure of Chemical Hazardous to Health) Regulation 2000. SOP Name: Handling of Chemicals, Date Issued: 27th February 2019. The procedure covers (in example):
D Purpose
□ Scope
Responsibility
Definition
Reference
Detailed Procedures
- Handling and Storage
- Issuing of Chemical or Solvent
- Exposure Control and Personnel Protection
- First Aid Measure
- Safety Data Sheet
Related Record
SOP can verified in the file No.: 14.1 9 (Usaha Palm Oil Mill) and File Standard Operation Procedure (Semanok Palm Oil Mill).
Usaha Sepadan POM
f) It was sighted appointment letter for safety and health committee available in the file No.14.1 Safety and Health Appointment Letter. List of the name list as below:
Mr Wilfed Ajan Ak Dennnis (Mill Manager) as Chairman.
Mr. Nicholas Banyang Ak Junggan(assistant Mill Manager) as Secretary.
Mr. Jakson Gayau Ak Gawie (Boilerman) as AJK.
Etc, Others member can be verified in File No.14.1
Semanok POM
It was sighted appointment letter for safety and health committee available in the file Minit Mesyuarat Ahli Jawatankuasa dan kesihatan Pekerja. List of the name list as below:
Mr Norrobbee Garidth (Mill Manager) as Chairman.

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		Mr. Jeffery Bagi Sli (Mill Supervisor)	as membe	r.				
		Mr. Dominic Kalang Lian (Mill Engine	er) as mer	nber.				
		Mr Ng. Kok Kwang (Group Admin. M	anager/ Sa	afety Officer)	as Secreta	ary		
		Etc, Others member can be veri Jawatankuasa & Kesihatan Pekerja	Etc, Others member can be verified in File Minit Mesyuarat Ahli Jawatankuasa & Kesihatan Pekerja					
		Usaha Sepadan Palm Oil Mill						
		g) Regular safety & health me conducted by Safety and Health Co and health are discussed. Minutes of 14.1, item 14.1.2.3.	nmittee; v	here issues	about saf	ety		
		It was sighted the safety and heal Latest meeting conducted on 2nd A the committee members (worke representative).	pril 2019 (1st Meeting)	attended	by		
		The members comprise of workers a	nd mill staf	fs.				
		Semanok Palm Oil Mill						
		Regular safety & health meeting conducted by Safety and Health Co and health are discussed. Minutes of Mesyuarat Ahli Jawatankuasa dan ke	mmittee; v f meeting	here issues are available	about saf	ety		
		It was sighted the safety and heal Latest meeting conducted on 27th Fe by the committee members (worl representative).	bruary 20	19 (1st Meet	ing) attend	bed		
		The members comprise of workers a	nd mill stat	fs.				
		h) Based on interview with a record of accident achieved, it can Sepadan POM)						
		Usaha Sepadan Palm Oil Mill						
		i) Accident record 2018 : 0						
		Record of accident can be verifi	ed in file Jl	KP 8				
		(Usaha Sepadan POM)						
		Records of first aid training was	conduct o	n				
		7.01.2019, time: 1200 pm at Co	nference re	oom,				
		Usaha POM. Attend by 23 atten	dees. The					
		Trainer of the first aid train by N	Ir Robert a	inak				
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	Pontoi (No Abli first Aidor: 121000582) ovnin
	Rantai (No.Ahli first Aider: 131000582) – expiry
	dated: 31.12.2021
	There was First Aider Personnel was available on site. All of the accident occur will handle by Mr Robert anak Rantai.
	First aid kit was available on site (workshop, store etc) and properly record.
	Semanok Palm Oil Mill
	Accident record 2018 : 0
	Record of accident can be verified in file JKKP 8 (Semanok POM)
	Records of first aid training was conduct on 3.01.2019, time: 2.00 pm at Conference room, Semanok POM. Attend by 12 attendees. The trainer of the first aid train by Ms Sherlyvia anak Nyambar.
	There was First Aider Personnel was available on site. All of the accident occur will handle by Mr Robert anak Rantai.
	First aid kit was available on site (workshop, store etc) and properly record.
	Usaha Sepadan and Semanok Palm Oil Mill
	J) Record of accident can be verified in file JKKP 8 and for Semanok Palm Oil Mill in File Rekod Kemalangan Penyakit Pekerjaan (NADAPOD)
	On-site living quarters are provided to general workers and staff. Observed that the living quarters are habitable and have amenities such as water, electricity etc.
	Finding: Housing area in mill were visited. The housing area for both workers and staff are habitable and amenities such as toilet, kitchen, water and electricity are provided.
	Total housing units at Usaha Sepadan POM: 54 Units
	Total housing units at Semanok POM: 54 Units
.Comment on Principle 5	An Environment Policy Statement is available during site visit and was signed by Mr Kueh Chie Tiong (Director), Dated 1 st August 2018 Usaha Sepadan Palm Oil Mill
	It was sighted Jadual Pematuhan from Jabatan Alam Sekitar with

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	reference no.: AS(SWK)(B):31/152/000/035. No. Lesen 003075.
	Stack Emission Monitoring Report was sighted to monitor emission from Boiler No.1 . The latest report is coverd for July – December 2018. The report can be verified in File No.4.5.4A5.
	Semanok Palm Oil Mill
	It was sighted Sijil Kebenaran Bertulis (Pindaan) from Jabatan Alam Sekitar with reference no.: AS(SWK)(B):31/152/000/056 Jld.2 (04a). No. Sijil: SPE 33/2008.
	Minor 2 (4.5.3.3) Adong Palm Oil Mill
	It was observed the waste management plan was available in the mill management and managed to identify all waste products in the estate area.
	1. It was found scheduled waste from the laboratory was not properly labelled.
	Example sighted: SW 410
	2. Improper labelling for Hexane and IPA
Comment on Principle 6	The management has provided SOP on Mill Operations with regards to MSPO, updated Jan 2019 which includes:
	1.FFB Grading - MS(01)
	2.FFB Reception Station - MS(02)
	3.Sterilization Station - MS(03)
	4.Threshing Station - MS(04)
	5.Press Station - MS(05)
	6.Clarification Station - MS(06)
	7.Kernel Station - MS(07)
	The management has provided SOP on Mill Operations with regards to MSPO, updated Jan 2019 which includes:
	1.FFB Grading - MS(01)
	2.FFB Reception Station - MS(02)
	3.Sterilization Station - MS(03)
	4.Threshing Station - MS(04)
	5.Press Station - MS(05)
	6.Clarification Station - MS(06)

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	7.Kernel Station - MS(07)				
	8.Boiler Station - MS(08)				
	9.Power Station - MS(09)				
	10.Water Treatment Plant - MS(10)				
	11.Quality Control - MS(11)				
	12.Laboratory - MS(12)				
	The Standard Operating Procedure for No. SOPUSPOM date issued 31/8/207		I Mill Ver. 1, F	Reference	•
	Under which are the following:				
	1. Internal Audit (MP1)				
	2. Management Review (MP2)				
	3. Compliance (MP3)				
	4. Complaint (MP4)				
	5. Communication (MP5)				
	6. Employment (MP6)				
	7. Occupational Safety and Health (MF	P7)			
	8. Training (MP8)				
	9. HIRARC (MP9)				
	10. Traceability - Weighbridge (OP1)				
	11. Traceability - Production (OP2)				
	12. Grading (OP3)				
	13. Social Impact Assessment Proced	ure (OP4))		
	14. Environment Management Plan (C)P5)			
	15. Scheduled Waste (OP6)				
	16. Handling Chemical (OP7)				
	17. Handling Empty Containers (OP8)				
	18. Domestic Waste & Pit (OP9)				
	This SOP - Management Practice was requirements. It was prepared by Mill I Manager and approved by Mill Manager	Engineer,		•	
	The management provide record on m practices.	iill standa	rd operating	procedure	
	One of the components is cleaning of	mill facility	y - CPO Stor	age Tank	-
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Time based cleaning.
Last Cleaning: 17/01/2019 start 16:00hrs and ended 27/01/2019 at 16:30hrs.
The schedule can be referred to the Plan. Permit to Work is issued and approved by Mill Manager before commencing with the work, those major works and those involving work in Confined space.
The mill management receives FFB from internal supplier and related plantations which under the same group.
Document No: FFB Statement File.
Pricing mechanism:
According to Ms Tema, the pricing mechanism for Usaha POM for FFB purchase are spelt out in the Contract Agreement when it receives crop from external sources based on OER and KER.

7. Nonconformities

Corrective Action Request and Observation MS2530-3 Part 3: General Principles for Oil Palm Plantations and Organised Smallholders

N°1 of 2		Minor 1				
Date Recorded>	10 th April 2019	Due Date>	10 th June 2019	Date Closed>	10 th 2019	June 9
Administrativ	/e	Standard Ref Indicator		MSPO 235 4.4.1.1	0-Part	3
MSPO Part 3	3	Issue / Rev. S	Status:	Closed		
Social Impac	t Assessment (SI	A) was found in	adequate.			
components Baram Estate It was found nearby comr	were found lackin e that in the SIA o nunity & internal	ig. developed by E stakeholders.	Baram Estate, res The communicati	sponse was on with othe	only ta er comp	ıken from
(contractor, r	The management has submitted evidence on their communication with other stakeholder (contractor, nearby estate and nearby government agencies). It was sighted record of communication in term of explaining policies, grievances procedure and discussions on issue raised with the stakeholders.					
	Date Recorded> Administrativ MSPO Part 3 Social Impac The report sl components Baram Estate It was found nearby comr stakeholders The manager (contractor, r	Date Recorded> 10th April 2019 Recorded> 10th April 2019 Administrative 10th April 2019 MSPO Part 3 10th April 2019 Social Impact Assessment (SI, Assessmen	Date Recorded> 10 th April 2019 Due Date> Administrative Standard Ref Indicator MSPO Part 3 Issue / Rev. S Social Impact Assessment (SIA) was found in The report showed that the social impact ass components were found lacking. Baram Estate It was found that in the SIA developed by E nearby community & internal stakeholders. stakeholders (as in stakeholders list) on SIA conditional contractor, nearby estate and nearby govern	Date Recorded>10th April 2019Due Date>10th June 2019AdministrativeStandard Ref.: IndicatorIndicatorMSPO Part 3Issue / Rev. Status:Social Impact Assessment (SIA) was found inadequate.The report showed that the social impact assessment was do components were found lacking.Baram Estate It was found that in the SIA developed by Baram Estate, res nearby community & internal stakeholders. The communicati stakeholders (as in stakeholders list) on SIA component was four .The management has submitted evidence on their communicati (contractor, nearby estate and nearby government agencies). It	Date Recorded>10th April 2019Due Date>10th June 2019Date Closed>AdministrativeStandard Ref.: IndicatorMSPO 235 4.4.1.1MSPO Part 3Issue / Rev. Status:ClosedSocial Impact Assessment (SIA) was found inadequate.ClosedThe report showed that the social impact assessment was done internally components were found lacking.Baram Estate It was found that in the SIA developed by Baram Estate, response was nearby community & internal stakeholders. The communication with othe stakeholders (as in stakeholders list) on SIA component was found not avail.The management has submitted evidence on their communication with othe (contractor, nearby estate and nearby government agencies). It was sighted	Date Recorded> 10th April 2019 Due Date> 10th June 2019 Date Closed> 10th 2019 Administrative Standard Ref.: Indicator MSPO 2350-Part 4.4.1.1 MSPO Part 3 Issue / Rev. Status: Closed Social Impact Assessment (SIA) was found inadequate. The report showed that the social impact assessment was done internally, howe components were found lacking. Baram Estate It was found that in the SIA developed by Baram Estate, response was only tan earby community & internal stakeholders. The communication with other component was found not available. . . The management has submitted evidence on their communication with other stake (contractor, nearby estate and nearby government agencies). It was sighted record

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Corrective Action Request and Observation MS2530-4 Part 4: General Principles for Palm Oil Mills

Non Conformity	N°2 of 2		Minor 2				
	Date Recorded>	10 th April 2019	Due Date>	10 th June 2019	Date Closed>	10 th June 2019	
Department / Function:	Administrativ			Standard Ref.: Indicator		-Part 4	
Document Ref.:	MSPO Part 3	3	Issue / Rev. S	Status:	Closed		
Details of Nonconformity:	Management	Anagement of scheduled waste was found lacking					
Objective Evidence:	Example s	It was found scheduled waste from the laboratory was not properly labelled. Example sighted: SW 410 Improper labelling for Hexane and IPA					
Close-out evidence:	corrective ac	ment has submitte tions, it was sighte / the mill manager	ed training and	briefing for prope	r scheduled w	aste item was	

Nonconformities detailed here shall be addressed through the organization's corrective action process, in accordance with the relevant corrective action requirements of the audit standard, including actions to analyse the cause of the nonconformity and prevent recurrence, and complete records maintained.

- Corrective actions to address identified major nonconformities shall be carried out immediately and SGS notified of the actions taken within 30 days. An SGS auditor will perform a **follow up visit** within 60 days to confirm the actions taken, evaluate their effectiveness, and determine whether certification can be granted or continued.
- Corrective actions to address identified minor nonconformities shall be carried out immediately and **records with supporting evidence sent to the SGS auditor** for close-out within 9months before next schedule annual surveillance for review. If the actions are deemed to be satisfactory they will be followed up at the next scheduled visit.
- Corrective Actions to address identified major non conformities shall be documented and sent by the client to the auditor within 60 days
- Corrective Actions to address identified minor non-conformities have been detailed on an action plan and the intended action reviewed by the Auditor, deemed to be satisfactory and will be followed up at the next scheduled visit.
- Appropriate immediate action taken in response to each non-conformance as required.

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Note:- Initial, Re-certification and Extension audits – recommendation for certification cannot be made unless check box 4 is completed. For re-certification audits the time scales indicated may need to be reduced in order to ensure re-certification prior to expiry of current certification.

Note: At the next scheduled audit visit, the SGS audit team will follow up on *all* identified nonconformities to confirm the effectiveness of the corrective actions taken.

1. General Observations & Opportunities for Improvement

Positive Observations:

- The support from Woodman Team personnel, especially the ground staff contribute to the smoothness and successful of the audit process.
- The spirit of unity and enthusiasm of the personnel towards achieving MSPO certification is impressive.
- The unit has dedicated staffs who are assets to the company. Their cooperative, knowledgeable and hospitability are commendable
- Organised documentation & highly commitment towards certification

Important Observations and Opportunities for Improvements:

• The management should review the Standard Operation Procedure (SOP) for monitoring and continues improvement accordingly to ensure all aspect of the operation covered. Including grievance & complains SOP, safety & health SOP and domestic waste management SOP.

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Appendix 2: List of Stakeholders Interviewed

Stakeholders Interview for Woodman Group of Companies

Stakeholder	Issue Raised	Remarks
Kirana Palm Oil Refinery External Mr yang Sie Ging (Logistic Manager) Mr Hii Wei Hung (Logistic Department)	No issue raised	Usaha Sepadan Palm Oil Mill Supply CPO & PK products to the company. Based on interview with stakeholder, the volume of CPO and PK was low and managed to maintain the quality of their product.
SLS East Malaysia Sdn Bhd Mr Goh Shi Huan Sales Representative	No issue raised	Supply – Bearing, and Grease, Oil Seal, power transmission product (Bearing, Lubricant, Conveyor Chain)
Teknologi Enviro Kimia Mr Roddy Anak Empari Assistant Water technology 014 597 5291	No issue raised	Supply Chemical Water Treatment Boiler Water Waste Water Quality of Water Domestic
JQ Biotech Ms Liew Li Yee Marketing & Admin Manager	No issue raised	Supply Bio Pesticide Peat area, blackworm, caterpillar
Asiantech Water (M) Sdn Bhd External Mr. Leslie Lah Supervisor	No issue raised	Repair and Upgrade existing water treatment plant
BLD Sawai Palm Oil Mill 60mt/hr External Mr. Hu Chung Lai Production Manager	No issue raised	3,500 tonne per month,
<u>San Hing Transporter</u> External	No issue raised	6 lorries Sent the FFB to Sawai Palm Oil

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Caroline Mujan Admin Assistant		Mill
Mdm Wong Hee Ming (Director)		
		FFB Transport
		Stone Transport
		Payment based on km
KTS Trading Sdn Bhd	No issue raised	Supply tools such as chainsaw,
External Supplier		machineries, spare part, sprayer, diesel (300,000 Liter)
Mr. Cheiu Ching Nguong		for whole BLD group
Branch Manager, Miri		
WWF	No issue raised	
Interview via phone call		
WWF-Malaysia (Sarawak Office)		
Tel: 082-247420/ 257420		
Interview via phone (time call: 1 st Call: 2.32pm)		
Jabatan Keselamatan Kesihatan dan Pekerja (JKKP)	No issue raised	Not available (Travelling)
Mr Mazidi Bin Gani		
Pemerisa kilang dan jentera		
085-428151, Call: 12.30pm		
Department of Environment (DoE)	No issue raised	No available
En Shahril		
Puan Zulaiha		
Cannot call 1428pm		

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